



M-1

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Issue date: 04/22/2025

Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
 Trade name : M-1
 Other Identifiers : none

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Adhesive/Sealant

1.3. Details of the supplier of the safety data sheet

CHEM LINK
 353 E. Lyons St.
 Schoolcraft, MI 49087

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300
 International +1-703-527-3887 (collect calls accepted)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (GHS US)

Eye Irrit. 2 H319
 Skin Sens. 1 H317
 Repr. 1B H360

2.2. Label elements

GHS US labeling

Hazard pictograms (GHS US) :



GHS07 GHS08

Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H317 - May cause an allergic skin reaction
 H319 - Causes serious eye irritation
 H360 - May damage fertility or the unborn child

Precautionary statements (GHS US) :

P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
 P264 - Wash hands, forearms and face thoroughly after handling.
 P272 - Contaminated work clothing must not be allowed out of the workplace.
 P280 - Wear protective gloves, protective clothing, chemical goggles, & face protection.
 P302+P352 - If on skin: Wash with plenty of water.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P308+P313 - If exposed or concerned: Get medical advice/attention.
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
 P337+P313 - If eye irritation persists: Get medical advice/attention.
 P363 - Wash contaminated clothing before reuse.
 P405 - Store locked up.
 P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

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2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Name | Product identifier | % | GHS US classification |
|---|----------------------|-----------|--|
| N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine | (CAS-No.) 1760-24-3 | 1 – 5 | Acute Tox. 4 (Inhalation:dust,mist), H332 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 |
| Bis(2,2,6,6,-tetramethyl-4-piperidyl) sebacate | (CAS-No.) 52829-07-9 | 0.1 – 1.5 | Acute Tox. 2 (Inhalation:dust,mist), H330 Eye Dam. 1, H318 Repr. 2, H361 Aquatic Acute 1, H400 Aquatic Chronic 2, H411 |
| Dibutyltin oxide | (CAS-No.) 818-08-6 | 0.1 – 1.5 | Acute Tox. 2 (Oral), H300 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1B, H360 STOT SE 1, H370 STOT RE 1, H372 Aquatic Chronic 1, H410 |
| Silane, ethenyltrimethoxy- | (CAS-No.) 2768-02-7 | 0.1 – 1.5 | Flam. Liq. 3, H226 Acute Tox. 4 (Inhalation), H332 Skin Sens. 1B, H317 |

*In accordance with paragraph (i) of the OSHA Hazard Communication Standard (29 CFR §1910.1200), the specific chemical identity or exact weight % has been withheld as a trade secret.

SECTION 4: First Aid measures

4.1. Description of first aid measures

- First-aid measures general : If exposed or concerned, get medical attention/advice. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before re-use. Never give anything to an unconscious person.
- First-aid measures after inhalation : IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical attention. If breathing is difficult, supply oxygen. If breathing has stopped, give artificial respiration.
- First-aid measures after skin contact : IF ON SKIN (or clothing): Remove affected clothing and wash all exposed skin with water for at least 15 minutes. If irritation develops or persists, get medical attention immediately.
- First-aid measures after eye contact : IF IN EYES: Immediately flush with plenty of water for at least 15 minutes. Remove contact lenses if present and easy to do so. Get medical attention immediately. Continue rinsing.
- First-aid measures after ingestion : IF SWALLOWED: rinse mouth thoroughly. Do not induce vomiting without advice from poison control center or medical professional. Get medical attention immediately.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects : Causes serious eye irritation. May cause an allergic skin reaction. May damage fertility. May damage the unborn child.
- Symptoms/effects after inhalation : May cause respiratory irritation.
- Symptoms/effects after skin contact : May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Causes serious eye irritation.
- Symptoms/effects after ingestion : May cause gastrointestinal irritation.
- Chronic symptoms : May damage fertility. May damage the unborn child.

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4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures**5.1. Extinguishing media**

Suitable extinguishing media : Foam. Carbon dioxide. Dry powder. Water spray.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Not flammable.
 Explosion hazard : Product is not explosive.
 Reactivity : No dangerous reactions known under normal conditions of use.

5.3. Advice for firefighters

Precautionary measures fire : Eliminate all ignition sources if safe to do so.
 Firefighting instructions : Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. Do not dispose of fire-fighting water in the environment.
 Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Self-contained breathing apparatus.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

General measures : Evacuate area. Ventilate area. Keep upwind. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.

6.1.1. For non-emergency personnel

Protective equipment : Wear protective equipment as described in section 8.
 Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Wear suitable protective clothing, gloves and eye or face protection. Approved supplied-air respirator, in case of emergency.

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Prevent entry to sewers and public waters.
 Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. This material and its container must be disposed of in a safe way, and as per local legislation.

6.4. Reference to other sections

See Sections 8 and 13.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Keep container closed when not in use. Avoid contact with skin and eyes. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

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7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in original container. Keep container closed when not in use. Containers which are opened should be properly resealed and kept upright to prevent leakage. Store in a dry, cool and well-ventilated place.
- Incompatible materials : No data available.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Bis(2,2,6,6,-tetramethyl-4-piperidyl) sebacate (52829-07-9) | | |
|---|----------------|----------------------|
| ACGIH | Remark (ACGIH) | OELs not established |
| OSHA | Remark (OSHA) | OELs not established |
| N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3) | | |
| ACGIH | Remark (ACGIH) | OELs not established |
| OSHA | Remark (OSHA) | OELs not established |
| Dibutyltin oxide (818-08-6) | | |
| ACGIH | Remark (ACGIH) | OELs not established |
| OSHA | Remark (OSHA) | OELs not established |
| Silane, ethenyltrimethoxy- (2768-02-7) | | |
| ACGIH | Remark (ACGIH) | OELs not established |
| OSHA | Remark (OSHA) | OELs not established |

8.2. Exposure controls

- Appropriate engineering controls : Provide adequate general and local exhaust ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment symbol(s):



Personal protective equipment:

Gloves. Protective goggles. Wear chemically impervious apron over labcoat and full coverage clothing.

- Hand protection : Use gloves chemically resistant to this material when prolonged or repeated contact could occur. Be aware that the chemical may penetrate the gloves. Frequent changes are advisable. Gloves should be classified under Standard EN 374 or ASTM F1296. Suggested glove materials are: Neoprene, Nitrile/butadiene rubber, Polyethylene, Ethyl vinyl alcohol laminate, PVC or vinyl. Suitable gloves for this specific application can be recommended by the glove supplier.
- Eye protection : Wear eye protection, including chemical splash goggles and a face shield when possibility exists for eye contact due to spraying liquid or airborne particles.
- Skin and body protection : Wear long sleeves, and chemically impervious PPE/coveralls to minimize bodily exposure.
- Respiratory protection : Use NIOSH (or other equivalent national standard) -approved dust/particulate respirator. Where vapor, mist, or dust exceed PELs or other applicable OELs, use NIOSH-approved respiratory protective equipment.

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SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

| | |
|---|---------------------|
| Physical state | : Liquid |
| Appearance | : Paste |
| Color | : Various colors |
| Odor | : Characteristic |
| Odor threshold | : No data available |
| pH | : No data available |
| Melting point | : No data available |
| Freezing point | : No data available |
| Boiling point | : No data available |
| Flash point | : No data available |
| Relative evaporation rate (butyl acetate=1) | : No data available |
| Flammability (solid, gas) | : No data available |
| Vapor pressure | : No data available |
| Relative vapor density at 20°C | : No data available |
| Relative density | : No data available |
| Solubility | : No data available |
| Partition coefficient n-octanol/water (Log Pow) | : No data available |
| Auto-ignition temperature | : No data available |
| Decomposition temperature | : No data available |
| Viscosity, kinematic | : Not applicable |
| Viscosity, dynamic | : No data available |
| Explosion limits | : No data available |
| Explosive properties | : No data available |
| Oxidizing properties | : No data available |

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity**10.1. Reactivity**

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

None under normal use.

10.4. Conditions to avoid

None under normal use.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information**11.1. Information on toxicological effects**

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Acute toxicity (oral) : Not classified
 Acute toxicity (dermal) : Not classified
 Acute toxicity (inhalation) : Not classified

| Bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate (52829-07-9) | |
|---|--|
| LD50 oral rat | 3700 mg/kg body weight Animal: rat, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method) |
| LD50 dermal rat | > 3170 mg/kg (Source: ECHA_API) |
| LC50 Inhalation - Rat | 500 mg/m ³ (Exposure time: 4 h Source: ECHA_API) |

| N-[3-(Trimethoxysilyl)propyl]-1,2-ethanediamine (1760-24-3) | |
|--|---------------------------------|
| LD50 oral rat | 2413 mg/kg (Source: EPA_HPv) |
| LD50 dermal rabbit | > 2009 mg/kg (Source: ECHA_API) |
| LC50 Inhalation - Rat | 1.49 – 2.44 mg/l/4h |

| Dibutyltin oxide (818-08-6) | |
|------------------------------------|-------------------------------|
| LD50 oral rat | 44.9 mg/kg |
| LD50 dermal rat | > 2000 mg/kg (Source: EU_CLH) |
| LC50 Inhalation - Rat | > 2000 mg/kg |

| Silane, ethenyltrimethoxy- (2768-02-7) | |
|---|-------------------------------|
| LD50 oral rat | 7340 µl/kg (Source: NLM_CIP) |
| LD50 dermal rabbit | 3.54 ml/kg (Source: ECHA_API) |
| LC50 Inhalation - Rat [ppm] | 16.8 mg/l/4h |

Skin corrosion/irritation : Not classified
 Serious eye damage/irritation : Causes serious eye irritation.
 Respiratory or skin sensitization : May cause an allergic skin reaction.
 Germ cell mutagenicity : Not classified
 Carcinogenicity : Not classified

| Carbon black (1333-86-4) | |
|--|--------------------------------------|
| IARC group | 2B - Possibly carcinogenic to humans |
| In OSHA Hazard Communication Carcinogen list | Yes |

| Talc (14807-96-6) | |
|--|--------------------------------------|
| IARC group | 2A - Probably carcinogenic to humans |
| National Toxicology Program (NTP) Status | Evidence of Carcinogenicity |

| Silica: Crystalline, quartz (14808-60-7) | |
|---|----------------------------|
| IARC group | 1 - Carcinogenic to humans |
| National Toxicology Program (NTP) Status | Known Human Carcinogens |
| In OSHA Hazard Communication Carcinogen list | Yes |

| Titanium dioxide (13463-67-7) | |
|--|--------------------------------------|
| IARC group | 2B - Possibly carcinogenic to humans |
| In OSHA Hazard Communication Carcinogen list | Yes |

Reproductive toxicity : May damage fertility or the unborn child.
 STOT-single exposure : Not classified
 STOT-repeated exposure : Not classified
 Aspiration hazard : Not classified
 Viscosity, kinematic : Not applicable
 Symptoms/effects : Causes serious eye irritation. May cause an allergic skin reaction. May damage fertility. May damage the unborn child.
 Symptoms/effects after inhalation : May cause respiratory irritation.
 Symptoms/effects after skin contact : May cause an allergic skin reaction.
 Symptoms/effects after eye contact : Causes serious eye irritation.
 Symptoms/effects after ingestion : May cause gastrointestinal irritation.

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Chronic symptoms : May damage fertility. May damage the unborn child.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : No data available.

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other adverse effects : No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Do not discharge to public wastewater systems without permit of pollution control authorities. No discharge to surface waters is allowed without an NPDES permit.

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Do not allow the product to be released into the environment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated for transport

Transport by sea (IMDG)

Not regulated for transport

Air transport (IATA)

Not regulated for transport

SECTION 15: Regulatory information

15.1. US Federal regulations

| | |
|--|---------|
| M-1 | |
| All the chemical components in this product are listed, or are exempt from listing on the US EPA TSCA Inventory. | |
| Methyl alcohol (67-56-1) | |
| Subject to reporting requirements of United States SARA Section 313 | |
| CERCLA RQ | 5000 lb |

15.2. International regulations

No additional information available

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15.3. US State regulations

Proposition 65: This product can expose you to chemicals such as methanol which is known to the State of California to cause birth or developmental defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Other substances found in various colors of this product such as titanium dioxide, carbon black and crystalline silica, are encapsulated in the product and exposure to hexane is well below established safe harbor levels. Therefore, these substances do not require Proposition 65 warning on the label.

State Right To Know (RTK):

| Component | State or local regulations |
|--|---|
| Methyl alcohol (67-56-1) | U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List; U.S. - Massachusetts - Right To Know List |
| Carbon black (1333-86-4) | U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances |
| Talc (14807-96-6) | U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List |
| Titanium dioxide (13463-67-7) | U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List |
| Silica: Crystalline, quartz (14808-60-7) | U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List; U.S. - Massachusetts - Right To Know List |
| Iron oxide (Fe2O3) (1309-37-1) | U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List |
| Hexane (110-54-3) | U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - Pennsylvania - RTK (Right to Know) List |
| Carbonic acid, magnesium salt (1:1) (546-93-0) | U.S. - Massachusetts - Right To Know List; U.S. - Pennsylvania - RTK (Right to Know) List |

SECTION 16: Other information

Other information : Author: JAD.

| Full text of H-phrases | |
|---------------------------|---|
| Acute Tox. 2 (Oral) | Acute toxicity (oral), Category 2 |
| Acute Tox. 4 (Inhalation) | Acute toxicity (inhalation), Category 4 |
| Aquatic Acute 1 | Hazardous to the aquatic environment, short-term (acute), Category 1 |
| Aquatic Chronic 1 | Hazardous to the aquatic environment, long-term (chronic), Category 1 |
| Aquatic Chronic 2 | Hazardous to the aquatic environment, long-term (chronic), Category 2 |
| Flam. Liq. 3 | Flammable liquids, Category 3 |
| Skin Irrit. 2 | Skin irritation, Category 2 |
| Skin Sens. 1 | Skin sensitization, Category 1 |
| Skin Sens. 1B | Skin sensitization, Category 1B |
| Eye Dam. 1 | Serious eye irritation/damage, Category 1 |
| Muta. 2 | Mutagenicity, Category 2 |
| Repr. 1B | Reproductive toxicity, Category 1B |
| Repr. 2 | Reproductive toxicity, Category 2 |
| STOT RE 1 | Specific target organ toxicity – Repeated exposure, Category 1 |
| STOT SE 1 | Specific target organ toxicity – Single exposure, Category 1 |
| H226 | Flammable liquid and vapor. |

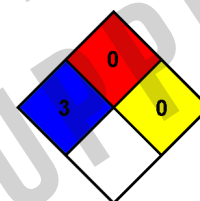
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| Full text of H-phrases | |
|------------------------|---|
| H301 | Toxic if swallowed. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H332 | Harmful if inhaled. |
| H341 | Suspected of causing genetic defects. |
| H360 | May damage fertility or the unborn child. |
| H361 | Suspected of damaging fertility or the unborn child. |
| H370 | Causes damage to organs. |
| H371 | May cause damage to organs. |
| H372 | Causes damage to organs through prolonged or repeated exposure. |
| H400 | Very toxic to aquatic life. |
| H410 | Very toxic to aquatic life with long lasting effects. |
| H411 | Toxic to aquatic life with long lasting effects. |

- NFPA health hazard : 3 - Materials that, under emergency conditions, can cause serious or permanent injury.
- NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.
- NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Indication of changes:
Revision 1.0: New SDS Created.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.