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BUILDING TRUST

PRODUCT DATA SHEET

Swellstop Primer

Swellstop Primer Adhesive and Swellstop WB Primer Adhesive

PRODUCT DESCRIPTION

Swellstop Primer Adhesive (solvent-based) and Swellstop WB Primer Adhesive (water-based) are used for adhering Sika® Greenstreak's Swellstop strip-applied waterstop to concrete.

USES

Swellstop Primer Adhesive and Swellstop WB Primer Adhesive are used in conjunction with Sika® Greenstreak's Swellstop strip-applied waterstop in nonmoving joint applications, such as retaining walls, box culverts, penetrations, concrete pipes, vaults, slabs, elevator shafts, etc.

CHARACTERISTICS / ADVANTAGES

Swellstop WB Primer Adhesive
- Low VOC content/VOC compliant
- Non-hazmat shipping

PRODUCT INFORMATION

Packaging	**Swellstop Primer Adhesive** **Swellstop WB Primer Adhesive**	1 gallon or 1 quart pails 1 gallon pails	
Shelf Life	12 months minimum when stored in the unopened, original packaging in warehouse conditions.		
Storage Conditions	After the container has been initially opened, maintain a tight seal at room temperature not to exceed 90°F. For Swellstop WB Primer Adhesive, do not allow to freeze.		
Color	**Swellstop Primer Adhesive** **Swellstop WB Primer Adhesive**	Dark brown to black colored liquid Green colored liquid	
Density	**Swellstop Primer Adhesive** Specific Gravity % Solids **Swellstop WB Primer Adhesive** Specific Gravity	 0.88 +/- 0.05 g/cm³ 36+/-2% by weight 1.01 +/- 0.05 g/cm³	 (ASTM D297) (ASTM C771) (ASTM D297)
Freezing point	**Swellstop WB Primer Adhesive**	32° F	

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Viscosity	**Swellstop Primer Adhesive** **Swellstop WB Primer Adhesive**	3,000-5,000 cps (ASTM D2196) <50 cps (ASTM D2196)
pH-Value	**Swellstop WB Primer Adhesive**	6-8 (ASTM E70)
Volatile organic compound (VOC) content	**Swellstop Primer Adhesive** **Swellstop WB Primer Adhesive**	568 g/L less water and exempt solvent (EPA Method 24) 15 g/L less water and exempt solvent (EPA Method 24)

APPLICATION INFORMATION

Coverage	**Swellstop Primer Adhesive** **Swellstop WB Primer Adhesive**	Approximately 800-900 LF per Gallon Approximately 2,400 LF per Gallon
Cure Time	Allow Swellstop Primer Adhesive to dry for a minimum of 2 hours until it is tack-free. Allow Swellstop WB Primer to dry for a minimum of 15-30 minutes depending on temperature and humidity.	

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

ENVIRONMENTAL, HEALTH AND SAFETY

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, environmental, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

APPLICATION INSTRUCTIONS

APPLICATION METHOD / TOOLS

Brush apply a 2” wide coat of Swellstop Primer along the joint. Allow to dry for a minimum of 2 hours for Swellstop Primer Adhesive or 30 minutes for Swellstop WB Primer Adhesive. Swellstop Primer and Swellstop Waterstop should be applied on the same day.

OTHER RESTRICTIONS

See Legal Disclaimer.

LEGAL DISCLAIMER

- **KEEP CONTAINER TIGHTLY CLOSED**
- **KEEP OUT OF REACH OF CHILDREN**
- **NOT FOR INTERNAL CONSUMPTION**
- **FOR INDUSTRIAL USE ONLY**
- **FOR PROFESSIONAL USE ONLY**

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates (“SIKA”), the user must always read and follow the warnings and instructions on the product’s most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA’s Technical Service Department at 1-800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product’s shelf life. User determines suitability of product for intended use and assumes all risks. User’s and/or buyer’s sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

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