

ULTRABOND[®] HYB-2CC

High Strength Hybrid Anchoring Adhesive

Product Description

ULTRABOND[®] HYB-2CC is a code compliant, two-component, 10:1 mix ratio by volume, high performance hybrid anchoring and post-installed reinforcing bar system. The system is suitable for use in cracked and uncracked concrete in accordance with ACI 355.4 and ICC-ES AC308. HYB-2CC offers an extended installation temperature range between 23 °F to 104 °F (-5 °C to 40 °C).

General Uses & Applications

- Anchoring threaded rod and reinforcing bar (rebar) into cracked or uncracked concrete
- Alternative to cast-in-place reinforcing bar connections per ACI 318 & IBC Chapter 19
- Suitable for dry, water saturated and water-filled conditions using threaded rod or rebar
- Vertical down, horizontal, upwardly inclined and overhead installations

Advantages & Features

- ICC-ES ESR-4535 evaluation report for cracked and uncracked concrete
- Building code compliant, IBC/IRC: 2021, 2018, 2015, 2012 & 2009
- Florida Building Code (FBC) Compliant: 2017
- City of Los Angeles (LABC/LARC) Code Compliant: 2017
- ICC-ES AC308 and ACI 355.4 assessed for resisting long term loading conditions (creep) up to 212 °F (100 °C) and short term loading up to 320 °F (160 °C)
- NSF Certified – Drinking Water System Components to NSF/ANSI 61
- Multiple Anchor Types: fractional and metric threaded rod & rebar (for both anchor systems and rebar development length applications)
- Qualified for Seismic Design Categories A through F
- Designed for rapid strength concrete anchoring
- Compatible with Adhesives Technology Corp. (ATC) free Pro Anchor Design software

STANDARDS & APPROVALS

CODE COMPLIANT:

ICC-ES ESR-4535
IBC/IRC 2021, 2018, 2015, 2012 & 2009
City of Los Angeles 2017
Florida Building Code 2017
ASTM C881-20 / AASHTO M235
Type I, II, IV & V Grade 3 Class A, B & C
Drinking Water System Components NSF/ANSI 61
(See ATC website for Department of Transportation (DOT) approvals throughout the United States)



STATE DOT LISTED



Availability: Adhesives Technology Corp. (ATC) products are available online and through select distributors serving all your construction needs. Please contact ATC for a distributor near you or visit www.atcepoxy.com to search for a distributor by zip code.

Color & Ratio: Part A (Resin) Light Beige: Part B (Hardener) Black, Mixed Ratio: 10:1 by volume, Mixed Color - Gray

Storage & Shelf Life: 18 months when stored in unopened containers in dry and dark conditions. Store between 41 °F (5 °C) and 77 °F (25 °C).

Installation & Estimation: Manufacturer's Printed Installation Instructions (MPII) / Instruction Card (IC) are available within this Technical Data Sheet (TDS). Due to occasional updates and revisions, always verify and use the most current instructions. In order to achieve maximum results, proper installation is imperative. An estimating guide for product usage may be found on the [product's estimation guide](#).

Clean-Up: Always wear appropriate personal protective equipment such as safety glasses and gloves. Clean uncured materials from tools and equipment using a mild solvent, such as CRACKBOND[®] INDUSTRIAL CITRUS CLEANER from Adhesives Technology Corp. Cured material may only be removed mechanically using a sander or grinder. Collect with absorbent material. Flush area with water. Dispose of in accordance with local, state and federal disposal regulations.

Limitations & Warnings:

- Do not thin with solvents, as this will prevent cure
- For anchoring applications, concrete should be a minimum of 21 days old prior to anchor installation per ACI 355.4
- Always consult with the Engineer of Record, or a design professional, prior to use to ensure product applicability

Safety: Please refer to the Safety Data Sheet (SDS) for ULTRABOND HYB-2CC. Call ATC for more information at 1-800-892-1880.

Specification: Anchoring adhesive shall be a two component, 10:1 ratio by volume, hybrid anchoring system supplied in pre-measured cartridges. Adhesive must meet the requirements of C881-20 specification for Type I, II, IV and V Grade 3 Class A, B & C and must have a compressive yield strength of 15,049 psi (104 MPa) at 73 °F (23 °C) after a 7 day cure. Adhesive shall be ULTRABOND HYB-2CC from Adhesives Technology Corp., Pompano Beach, Florida. Anchors shall be installed per the MPII / IC for ULTRABOND HYB-2CC anchoring system.

Revision 2.1

HYB-2CC

ANCHORING & DOWELING

High Strength Hybrid Anchoring Adhesive

Ordering Information

TABLE 1: ULTRABOND HYB-2CC Adhesive Packaging, Dispensing Tools and Mixing Nozzles¹

Package Size	9.5 fl. oz. (280 ml) Cartridge	13.9 fl. oz. (410 ml) Cartridge	27.9 fl. oz. (825 ml) Cartridge
Part #	A10-HYB2CC	A14-HYB2CC	A28-HYB2CC
Recommended Mixing Nozzle	T16-3PK		
Manual Dispensing Tool	TM10-HYB	TM14-HYB	TM28-HYB
Pneumatic Dispensing Tool	----	----	TA28-HYB
Battery Tool	----	----	TB28HD-A
Case Qty.	12	10	9
Pallet Qty.	900	750	351
Brush Extension	BP-EXT		
Brush Extension with Handle	BP-EXTH		
Nozzle Extension Tubing	T16EXT		T16EXTL
Retention Wedge	WEDGE		

1. Each cartridge is packaged with one mixing nozzle.



A10-HYB2CC



A14-HYB2CC



A28-HYB2CC



Small Wire Brush



Manual Brush Handle
(included with Wire Brush)



Large Wire Brush



SDS Drill Brush Attachmet
BR-SDS



TM10-HYB



TM14-HYB



TM28-HYB



Brush Extension
BP-EXT



NOZZLE T16-3PK



TA28-HYB



Retention Wedge
WEDGE



Nozzle Extension Tubing
T16EXT

Revision 2.1

HYB-2CC**ANCHORING & DOWELING****High Strength Hybrid Anchoring Adhesive****Ordering Information**

In order to reduce the risks to respirable crystalline silica, ULTRABOND HYB-2CC has been tested and approved for use in conjunction with Milwaukee Tool's OSHA compliant, commercially available dust extraction products in combination with ULTRABOND HYB-2CC installations in dry and water saturated (damp) concrete (see Table 2 for details). When used in accordance with the manufacturer's instructions, and in conjunction with ULTRABOND HYB-2CC these Vacuum Drill Bits along with the Dust Extractor with HEPA filter as specified by Milwaukee Tool, can completely replace the traditional blow-brush-blow cleaning method used to install threaded rod (see Installation Instructions (MPII/IC) for more detail). **Important:** Prior to injecting the adhesive, the hole must always be clean, either by using self-cleaning vacuum bits or by using the blow-brush-blow cleaning method with a traditional hammer drill bit and dust shroud. Only vacuuming out a hole drilled with a standard masonry bit is NOT acceptable and will yield lower performance than published for the anchoring/doweling adhesive. For more information, see Respirable Crystalline Silica White Paper at www.atcepoxy.com/resources.

NOTE: The use of Vacuum Drill Bits and Dust Extractor with HEPA Filter together with ULTRABOND HYB-2CC has not been evaluated by ICC-ES as an alternative drilling method and therefore the use of the vacuum bit dust extraction solutions should be limited to applications which do not require an IBC/IRC approval.

**Milwaukee Tool Dust Extraction System****TABLE 2: Milwaukee Vacuum Drill Components¹**

Part #	Drill Type	Drill Bit Size in.	Overall Length in.	Useable Length in.
48-20-2102	SDS+	7/16	13	7 7/8
48-20-2106		1/2	13	7 7/8
48-20-2110		9/16	14	9 1/2
48-20-2114		5/8	14	9 1/2
48-20-2118		3/4	14	9 1/2
48-20-2152	SDS-Max	5/8	23	15 3/4
48-20-2156		3/4	23	15 3/4
48-20-2160		7/8	23	15 3/4
48-20-2164		1	25	17 1/2
48-20-2168		1-1/8	35	27
48-20-2172		1-3/8	35	27
8960-20	8 Gallon Dust Extractor Vacuum			

1. Vacuum drill accessories available from Milwaukee distributors nationwide.

Revision 2.1

HYB-2CC
ANCHORING & DOWELING
High Strength Hybrid Anchoring Adhesive
Material Specifications
TABLE 3: ULTRABOND HYB-2CC performance to ASTM C881-20^{1,2,3}

Property	Cure Time	ASTM Standard	Units	Sample Conditioning Temperature		
				Class A	Class B	Class C
				32 °F (0 °C)	40 °F (4 °C)	60 °F (16 °C)
Gel Time - 60 Gram Mass ^{4,5}	----	C881	min	26	14	6
Consistency or Viscosity			----	Non-sag		
Compressive Yield Strength	7 day	D695	psi (MPa)	10,347 (71.3)	13,400 (92.4)	15,049 (104)
Compressive Modulus			psi (MPa)	1,407,000 (9,701)	1,573,030 (10,846)	1,676,320 (11,558)
Bond Strength ⁶ Hardened to Hardened Concrete	2 day	C882	psi (MPa)	2,839 (19.6)	2,824 (19.5)	2,812 (19.4)
	14 day		psi (MPa)	3,211 (22.1)	3,143 (21.7)	3,270 (22.5)
Heat Deflection Temperature ⁷	7 day	D648	°F (°C)	258 (126)		
Water Absorption ⁷	14 day	D570	%	0.90		
Linear Coefficient of Shrinkage ⁷	----	D2566		0.000		

- Product testing results based on representative lot(s). Average results will vary according to the tolerances of the given property.
- Full cure time is listed above to obtain the given properties for each product characteristic.
- Results may vary due to environmental factors such as temperature, moisture and type of substrate.
- Per ASTM C881 Section 5.2. Minimum Gel Time of 5 minutes may be specified when automatic proportioning, mixing and dispensing equipment is used for Types I and IV.
- Properties tested at 50 °F (10 °C) for Class B.
- Property tested at 35 °F (2 °C) for class A and 73 °F (23 °C) for Class C.
- Specimens cured at 73 °C (23 °C).

TABLE 4: ULTRABOND HYB-2CC NSF/ANSI CERTIFICATION¹

ANSI Certification	Description	Application	Water Contact Temperature	Anchor Sizes Installed in Concrete
NSF 61	Drinking Water System Components - Health Effects	Joining and Sealing Materials	Commercial Hot 180 ± 4 °F (82 ± 2 °C)	Threaded Rod and Rebar ≤ 1 1/4 in. Diameter

- Certified for use as an anchoring adhesive for installing thread rods (less than or equal to 1.3 inches in diameter) in concrete or masonry for water treatment applications.

Table 5: ULTRABOND HYB-2CC CURE SCHEDULE¹

Base Material Temperature °F (°C)	Working Time	Full Cure Time
23 to 31 (-5 to -1)	50 min	5 hr
32 to 40 (0 to 4)	25 min	3.5 hr
41 to 49 (5 to 9)	15 min	2 hr
50 to 58 (10 to 14)	10 min	1 hr
59 to 67 (15 to 19)	6 min	40 min
68 to 85 (20 to 29)	3 min	30 min
86 to 104 (30 to 40)	2 min	30 min

- Working and full cure times are approximate, may be linearly interpolated between listed temperatures and are based on cartridge/nozzle system performance.
- Application Temperature: Substrate and ambient air temperature should be between 23 - 104 °F (-5 - 40 °C) for applications requiring IBC/IRC code compliance.
- When ambient or base material temperature falls below 70 °F (21 °C), condition the adhesive to 41 °F - 104 °F (5 °C - 40 °C) for installations between 23 °F - 40 °F (-5 °C - 4 °C).

Revision 2.1

HYB-2CC

ANCHORING & DOWELING

High Strength Hybrid Anchoring Adhesive

Technical Data

SD
STRENGTH
DESIGN

FIGURE 1 - Flow Chart for the Establishment of DESIGN STRENGTH

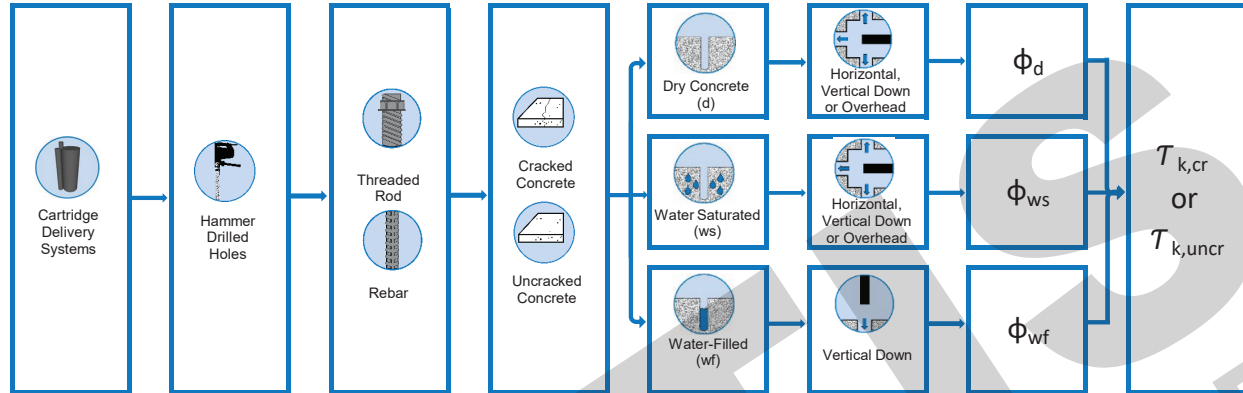
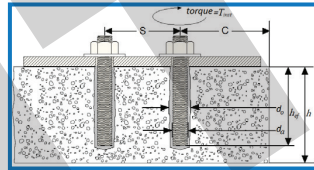


FIGURE 2 - Typical Installation Detail for Threaded Rods or Reinforcement Bars



ULTRABOND HYB-2CC has been tested and assessed by an accredited independent testing laboratory in accordance with ICC -ES AC308, ACI 355.4 and ASTM E488 for use in cracked and uncracked normal weight and lightweight concrete, for loading conditions including seismic and wind, for structural design to ACI 318-14 Chapter 17 (ACI 318-11/08 Appendix D) and is approved per ICC-ES ESR-4535. The design process and parameters for ULTRABOND HYB-2CC are shown in Figures 1 - 2 and Tables 7 - 18 for Strength Design. Tables 19 and 20 show the determination of development length for post-installed reinforcing bar connections.

TABLE 6: DESIGN STRENGTH - TABLE REFERENCE INDEX

DESIGN STRENGTH ¹ - THREADED RODS	Fractional	Metric
Steel Strength - N_{sa}, V_{sa}	Table 7	Table 10
Concrete Strength - $N_{pn}, N_{sb}, N_{sbg}, N_{cb}, N_{cbg}, V_{cb}, V_{cbg}, V_{cp}, V_{cpg}$	Table 8	Table 11
Bond Strength ² - N_a, N_{ag}	Table 9	Table 12
DESIGN STRENGTH ¹ - REINFORCING BAR	Fractional	Metric
Steel Strength - N_{sa}, V_{sa}	Table 13	Table 16
Concrete Strength - $N_{pn}, N_{sb}, N_{sbg}, N_{cb}, N_{cbg}, V_{cb}, V_{cbg}, V_{cp}, V_{cpg}$	Table 14	Table 17
Bond Strength ² - N_a, N_{ag}	Table 15	Table 18
Determination of development length for post-installed reinforcing bar connections	Table 19	Table 20

1. Ref. ACI 318-14 17.3.1.1 or 318-11 D.4.1.1, as applicable.
2. See Section 4.1.4 of ULTRABOND HYB-2CC ICC-ES ESR-4535.

Revision 2.1

HYB-2CC
ANCHORING & DOWELING

High Strength Hybrid Anchoring Adhesive

Technical Data

TABLE 7: ULTRABOND HYB-2CC STEEL design information for THREADED ROD¹

Design Information		Symbol	Units	Threaded Rod						
				3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/4"
Nominal Anchor Diameter		d_a	in. (mm)	0.375 (9.5)	0.500 (12.7)	0.625 (15.9)	0.750 (19.1)	0.875 (22.2)	1.000 (25.4)	1.250 (31.8)
Threaded Rod Cross-Sectional Area		A_{se}	in. ² (mm ²)	0.078 (50)	0.142 (92)	0.226 (146)	0.335 (216)	0.462 (298)	0.606 (391)	0.969 (625)
ASTM A36 Grade 36 F1554 Grade 36	Nominal Strength as Governed by Steel Strength	N_{sa}	lb. (kN)	4,495 (20.0)	8,230 (36.6)	13,110 (58.3)	19,400 (86.3)	26,780 (119.1)	35,130 (156.3)	56,210 (250.0)
		V_{sa}	lb. (kN)	2,695 (12.0)	4,940 (22.0)	7,860 (35.0)	11,640 (51.8)	16,070 (71.5)	21,080 (93.8)	33,725 (150.0)
	Reduction Factor for Seismic Shear	$\alpha_{v,seis}$	----	0.60						
	Strength Reduction Factor for Tension ²	ϕ	----	0.75						
	Strength Reduction Factor for Shear ²	ϕ	----	0.65						
ASTM F1554 Grade 55	Nominal Strength as Governed by Steel Strength	N_{sa}	lb. (kN)	5,815 (25.9)	10,645 (47.4)	16,950 (75.4)	25,090 (111.6)	34,630 (154.0)	45,430 (202.1)	72,685 (323.3)
		V_{sa}	lb. (kN)	3,490 (15.5)	6,385 (28.4)	10,170 (45.2)	15,055 (67.0)	20,780 (92.4)	27,260 (121.3)	43,610 (194.0)
	Reduction Factor for Seismic Shear	$\alpha_{v,seis}$	----	0.60						
	Strength Reduction Factor for Tension ²	ϕ	----	0.75						
	Strength Reduction Factor for Shear ²	ϕ	----	0.65						
ASTM A193 B7 ASTM F1554 Grade 105	Nominal Strength as Governed by Steel Strength	N_{sa}	lb. (kN)	9,685 (43.1)	17,735 (78.9)	28,250 (125.7)	41,810 (186.0)	57,710 (256.7)	75,710 (336.8)	121,135 (538.8)
		V_{sa}	lb. (kN)	5,810 (25.8)	10,640 (47.3)	16,950 (75.4)	25,085 (111.6)	34,625 (154.0)	45,425 (202.1)	72,680 (323.3)
	Reduction Factor for Seismic Shear	$\alpha_{v,seis}$	----	0.60						
	Strength Reduction Factor for Tension ²	ϕ	----	0.75						
	Strength Reduction Factor for Shear ²	ϕ	----	0.65						
ASTM A449	Nominal Strength as Governed by Steel Strength	N_{sa}	lb. (kN)	9,300 (41.4)	17,030 (75.8)	27,120 (120.6)	40,140 (178.6)	55,405 (246.5)	72,685 (323.3)	101,755 (452.6)
		V_{sa}	lb. (kN)	5,580 (24.8)	10,220 (45.5)	16,270 (72.4)	24,085 (107.1)	33,240 (147.9)	43,610 (194.0)	61,055 (271.6)
	Reduction Factor for Seismic Shear	$\alpha_{v,seis}$	----	0.60						
	Strength Reduction Factor for Tension ²	ϕ	----	0.75						
	Strength Reduction Factor for Shear ²	ϕ	----	0.65						

Revision 2.1

HYB-2CC

ANCHORING & DOWELING

High Strength Hybrid Anchoring Adhesive

Technical Data



TABLE 7 (Continued): ULTRABOND HYB-2CC STEEL design information for **THREADED ROD**¹

Design Information		Symbol	Units	Threaded Rod						
				3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/4"
ASTM F568M Class 5.8	Nominal Strength as Governed by Steel Strength	N_{sa}	lb. (kN)	5,620 (25.0)	10,290 (45.8)	16,385 (72.9)	24,250 (107.9)	33,470 (148.9)	43,910 (195.3)	70,260 (312.5)
		V_{sa}	lb. (kN)	3,370 (15.0)	6,175 (27.5)	9,830 (43.7)	14,550 (64.7)	20,085 (89.3)	26,350 (117.2)	42,155 (187.5)
	Reduction Factor for Seismic Shear	$\alpha_{V,seis}$	----	0.60						
	Strength Reduction Factor for Tension ²	ϕ	----	0.65						
	Strength Reduction Factor for Shear ²	ϕ	----	0.60						
ASTM F593 CW Stainless 316 & 304	Nominal Strength as Governed by Steel Strength	N_{sa}	lb (kN)	7,750 (34.5)	14,190 (63.1)	22,600 (100.5)	28,430 (126.5)	39,245 (174.6)	51,485 (229.0)	82,370 (366.4)
		V_{sa}	lb (kN)	4,650 (20.7)	8,515 (37.9)	13,560 (60.3)	17,060 (75.9)	23,545 (104.7)	30,890 (137.4)	49,425 (219.9)
	Reduction Factor for Seismic Shear	$\alpha_{V,seis}$	----	0.60						
	Strength Reduction Factor for Tension ²	ϕ	----	0.65						
	Strength Reduction Factor for Shear ²	ϕ	----	0.60						
ASTM A193/A193M Grade B8/B8M, Class 2B	Nominal Strength as Governed by Steel Strength	N_{sa}	lb (kN)	7,365 (32.8)	13,480 (60.0)	21,470 (95.5)	31,780 (141.4)	43,860 (195.1)	57,540 (256.0)	92,065 (409.5)
		V_{sa}	lb (kN)	4,420 (19.7)	8,090 (36.0)	12,880 (57.3)	19,070 (84.8)	26,320 (117.1)	34,525 (153.6)	55,240 (245.7)
	Reduction Factor for Seismic Shear	$\alpha_{V,seis}$	----	0.60						
	Strength Reduction Factor for Tension ²	ϕ	----	0.75						
	Strength Reduction Factor for Shear ²	ϕ	----	0.65						

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹Values provided for common rod material types are based on specified strength and calculated in accordance with ACI 318-14 Eq. 17.4.1.2 and Eq. 17.5.1.2b or ACI 318-11 Eq. (D-2) and Eq. (D-29), as applicable. Nuts and washers must comply with requirements for the rod.

²The tabulated value of ϕ applies when the load combinations of Section 1605.2 of the IBC, ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3., as applicable are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D4.4.

Revision 2.1

HYB-2CC

ANCHORING & DOWELING

High Strength Hybrid Anchoring Adhesive

Technical Data



TABLE 8: ULTRABOND HYB-2CC CONCRETE BREAKOUT design information for **THREADED ROD IN HOLES DRILLED WITH A HAMMER DRILL and CARBIDE BIT¹**

Design Information	Symbol	Units	Threaded Rod						
			3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/4"
Minimum Embedment Depth	$h_{ef,min}$	in. (mm)	2 3/8 (60)	2 3/4 (70)	3 1/8 (79)	3 1/2 (89)	3 1/2 (89)	4 (102)	5 (127)
Maximum Embedment Depth	$h_{ef,max}$	in. (mm)	7 1/2 (191)	10 (254)	12 1/2 (318)	15 (381)	17 1/2 (445)	20 (508)	25 (635)
Effectiveness Factor for Cracked Concrete	$k_{c,cr}$	in-lb (SI)	17 (7)						
Effectiveness Factor for Uncracked Concrete	$k_{c,uncr}$	in-lb (SI)	24 (10)						
Minimum Spacing Distance	s_{min}	in. (mm)	1 7/8 (48)	2 1/2 (64)	3 (76)	3 3/4 (95)	4 1/4 (108)	4 3/4 (121)	5 7/8 (149)
Minimum Edge Distance	c_{min}	in. (mm)	1 5/8 (41)	1 3/4 (44)	2 (51)	2 3/8 (60)	2 1/2 (64)	2 3/4 (70)	3 1/4 (83)
			For smaller edge distances see section 4.1.9 in ICC-ES ESR-4535						
Minimum Concrete Thickness	h_{min}	in. (mm)	$h_{ef} + 1.25$ ($h_{ef} + 30$)		$h_{ef} + 2d_0$, where d_0 is the hole diameter				
Critical Edge Distance (Uncracked Concrete Only)	c_{ac}	----	See section 4.1.10 in ICC-ES ESR-4535						
Strength Reduction Factor for Tension, Concrete Failure Mode, Condition B ²	ϕ	----	0.65						
Strength Reduction Factor for Shear, Concrete Failure Mode, Condition B ²	ϕ	----	0.70						

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹ Additional setting information is described in the installation instructions.

² Condition A requires supplemental reinforcement, while Condition B applies where supplemental reinforcement is not provided or where pullout or pryout governs, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable. The tabulated value of ϕ applies when the load combinations of Section 1605.2 of the IBC, ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D.4.4.

Revision 2.1

HYB-2CC
ANCHORING & DOWELING
High Strength Hybrid Anchoring Adhesive
Technical Data

TABLE 9: ULTRABOND HYB-2CC BOND STRENGTH design information for **THREADED ROD** in holes drilled with a **HAMMER DRILL** and **CARBIDE BIT**^{1,2,3}

Design Information			Symbol	Units	Threaded Rod						
					3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/4"
Minimum Embedment Depth			$h_{ef,min}$	in. (mm)	2 3/8 (60)	2 3/4 (70)	3 1/8 (79)	3 1/2 (89)	3 1/2 (89)	4 (102)	5 (127)
Maximum Embedment Depth			$h_{ef,max}$	in. (mm)	7 1/2 (191)	10 (254)	12 1/2 (318)	15 (381)	17 1/2 (445)	20 (508)	25 (635)
Maximum Long Term Temperature 122 °F (50 °C) Maximum Short Term Temperature 176 °F 80 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,cr}$	psi (MPa)	1,040 (7.2)	1,040 (7.2)	1,110 (7.7)	1,220 (8.4)	1,210 (8.3)	1,205 (8.3)	1,145 (7.9)
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,uncr}$	psi (MPa)	2,600 (17.9)	2,415 (16.7)	2,260 (15.6)	2,140 (14.8)	2,055 (14.2)	2,000 (13.8)	1,990 (13.7)
Maximum Long Term Temperature 161 °F (72 °C) Maximum Short Term Temperature 248 °F (120 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,cr}$	psi (MPa)	905 (6.2)	905 (6.2)	965 (6.7)	1,060 (7.3)	1,055 (7.3)	1,050 (7.2)	995 (6.9)
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,uncr}$	psi (MPa)	2,265 (15.6)	2,100 (14.5)	1,970 (13.6)	1,865 (12.9)	1,785 (12.3)	1,740 (12.0)	1,730 (11.9)
Maximum Long Term Temperature 212 °F (100 °C) Maximum Short Term Temperature 320 °F (160 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load ⁴	$T_{k,cr}$	psi (MPa)	650 (4.5)	655 (4.5)	695 (4.8)	765 (5.3)	760 (5.2)	755 (5.2)	720 (5.0)
		No Sustained Load		psi (MPa)	800 (5.5)	806 (5.6)	855 (5.9)	941 (6.5)	935 (6.4)	929 (6.4)	886 (6.1)
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load ⁴	$T_{k,uncr}$	psi (MPa)	1,630 (11.2)	1,515 (10.4)	1,420 (9.8)	1,345 (9.3)	1,290 (8.9)	1,255 (8.7)	1,250 (8.6)
		No Sustained Load		psi (MPa)	2,005 (13.8)	1,863 (12.8)	1,747 (12.0)	1,654 (11.4)	1,587 (10.9)	1,544 (10.6)	1,538 (10.6)
Reduction Factor for Seismic Tension ⁵			$\alpha_{N,seis}$	----	0.95						
Periodic Inspection	Strength Reduction Factors for Permissible Installation Conditions		Dry Concrete	ϕ_d	----	0.65					
			Water Saturated Concrete	ϕ_{ws}	----	0.55					
			Water-Filled Holes in Concrete	ϕ_{wf}	----	0.45					

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹Characteristic bond strength values correspond to concrete compressive strength $f'_c = 2,500$ psi (17.2 MPa). For concrete compressive strength f'_c between 2,500 psi (17.2 MPa) and 8,000 psi (55.2 MPa), the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2,500)^{0.10}$.

²Lightweight concrete may be used by applying a reduction factor as given in ACI 318-14 17.2.6 or ACI 318-11 Appendix D Section D.3.6 as applicable.

³Short term elevated concrete temperatures are those that occur over brief intervals, e.g., as a results of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

⁴Characteristic bond strength values are for sustained loads (when noted), including dead and live loads.

⁵For structures assigned to Seismic Design Category C, D, E or F, the bond strength values must be multiplied by $\alpha_{N,seis}$.

Revision 2.1

HYB-2CC
ANCHORING & DOWELING

High Strength Hybrid Anchoring Adhesive

Technical Data

TABLE 10: ULTRABOND HYB-2CC STEEL design information for REBAR¹

Design Information		Symbol	Units	Rebar Size							
				#3	#4	#5	#6	#7	#8	#9	#10
Nominal Anchor Diameter		d_a	in. (mm)	0.375 (9.5)	0.500 (12.7)	0.625 (15.9)	0.750 (19.1)	0.875 (22.2)	1.000 (25.4)	1.125 (28.6)	1.250 (31.8)
Rebar Cross-Sectional Area ³		A_{se}	in ² (mm ²)	0.110 (71)	0.200 (129)	0.310 (200)	0.440 (284)	0.600 (387)	0.790 (510)	1.000 (645)	1.270 (819)
ASTM A615 Grade 40	Nominal Strength as Governed by Steel Strength	N_{sa}	lb. (kN)	6,600 (29.4)	12,000 (53.4)	18,600 (82.7)	26,400 (117.4)	Grade 40 reinforcing bars are only available in sizes #3 through #6 per ASTM A615			
		V_{sa}	lb. (kN)	3,960 (17.6)	7,200 (32.0)	11,160 (49.6)	15,840 (70.5)				
	Reduction Factor for Seismic Shear	$\alpha_{V,seis}$	----	0.65							
	Strength Reduction Factor for Tension ²	ϕ	----	0.65							
	Strength Reduction Factor for Shear ²	ϕ	----	0.60							
ASTM A615 Grade 60	Nominal Strength as Governed by Steel Strength	N_{sa}	lb. (kN)	9,900 (44.0)	18,000 (80.1)	27,900 (124.1)	39,600 (176.1)	54,000 (240.2)	71,100 (316.3)	90,000 (400.3)	114,300 (508.4)
		V_{sa}	lb. (kN)	5,940 (26.4)	10,800 (48.0)	16,740 (74.5)	23,760 (105.7)	32,400 (144.1)	42,660 (189.8)	54,000 (240.2)	68,580 (305.1)
	Reduction Factor for Seismic Shear	$\alpha_{V,seis}$	----	0.65							
	Strength Reduction Factor for Tension ²	ϕ	----	0.65							
	Strength Reduction Factor for Shear ²	ϕ	----	0.60							
ASTM A706 Grade 60	Nominal Strength as Governed by Steel Strength	N_{sa}	lb. (kN)	8,800 (39.1)	16,000 (71.2)	24,800 (110.3)	35,200 (156.6)	48,000 (213.5)	63,200 (281.1)	80,000 (355.9)	101,600 (451.9)
		V_{sa}	lb. (kN)	5,280 (23.5)	9,600 (42.7)	14,880 (66.2)	21,120 (93.9)	28,800 (128.1)	37,920 (168.7)	48,000 (213.5)	60,960 (271.2)
	Reduction Factor for Seismic Shear	$\alpha_{V,seis}$	----	0.65							
	Strength Reduction Factor for Tension ²	ϕ	----	0.75							
	Strength Reduction Factor for Shear ²	ϕ	----	0.65							

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹ Values provided for common rod material types are based on specified strength and calculated in accordance with ACI 318-14 Eq. 17.4.1.2 and Eq. 17.5.1.2b or ACI 318-11 Eq. (D-2) and Eq. (D-29), as applicable.

² For use with load combinations of IBC Section 1605.2, ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D.4.4.

³ Cross-sectional area is minimum stress area applicable for either tension or shear.

Revision 2.1

Florida, USA | 1.800.892.1880 | WWW.ATCEPOXY.COM 10

HYB-2CC
ANCHORING & DOWELING
High Strength Hybrid Anchoring Adhesive
Technical Data

TABLE 11: ULTRABOND HYB-2CC CONCRETE BREAKOUT design information for **REBAR** in holes drilled with a **HAMMER DRILL** and **CARBIDE BIT** ¹

Design Information	Symbol	Units	Rebar Size							
			#3	#4	#5	#6	#7	#8	#9	#10
Minimum Embedment Depth	$h_{ef,min}$	in. (mm)	2 3/8 (60)	2 3/4 (70)	3 1/8 (79)	3 1/2 (89)	3 1/2 (89)	4 (102)	4 1/2 (114)	5 (127)
Maximum Embedment Depth	$h_{ef,max}$	in. (mm)	7 1/2 (191)	10 (254)	12 1/2 (318)	15 (381)	17 1/2 (445)	20 (508)	22 1/2 (572)	25 (635)
Effectiveness Factor for Cracked Concrete	$k_{c,cr}$	in-lb (SI)	17 (7)							
Effectiveness Factor for Uncracked Concrete	$k_{c,uncr}$	in-lb (SI)	24 (10)							
Minimum Spacing Distance	s_{min}	in. (mm)	1 7/8 (48)	2 1/2 (64)	3 (76)	3 3/4 (95)	4 1/4 (108)	4 3/4 (121)	5 1/4 (133)	5 7/8 (149)
Minimum Edge Distance	c_{min}	in. (mm)	1 5/8 (41)	1 3/4 (44)	2 (51)	2 3/8 (60)	2 1/2 (64)	2 3/4 (70)	3 (76)	3 1/4 (83)
					For smaller edge distances see Section 4.1.9 in ICC-ES ESR-4535					
Minimum Concrete Thickness	h_{min}	in. (mm)	$h_{ef} + 1.25$ ($h_{ef} + 30$)		$h_{ef} + 2d_0$, where d_0 is the hole diameter					
Critical Edge Distance (Uncracked Concrete Only)	c_{ac}	----	See Section 4.1.10 in ICC-ES ESR-4535							
Strength Reduction Factor for Tension, Concrete Failure Mode, Condition B ²	ϕ	----	0.65							
Strength Reduction Factor for Shear, Concrete Failure Mode, Condition B ²	ϕ	----	0.70							

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹ Additional setting information is described in Figure 6, installation instructions.

² Condition A requires supplemental reinforcement, while condition B applies where supplemental reinforcement is not provided or where pullout or pryout governs, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable. The tabulated value of ϕ applies when the load combinations of Section 1605.2 of the IBC, ACI 318-14 5.3 or ACI 318-11 Section 9.2, as applicable, as set forth in ACI 318-11 D.4.3, as applicable. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D.4.4.

Revision 2.1

Florida, USA | 1.800.892.1880 | WWW.ATCEPOXY.COM 11

HYB-2CC

ANCHORING & DOWELING

High Strength Hybrid Anchoring Adhesive

Technical Data



TABLE 12: ULTRABOND HYB-2CC BOND STRENGTH design information for **REBAR** in holes drilled with a **HAMMER DRILL** and **CARBIDE BIT**^{1,2}

Design Information			Symbol	Units	Rebar Size							
					#3	#4	#5	#6	#7	#8	#9	#10
Minimum Embedment Depth			$h_{ef,min}$	in. (mm)	2 3/8 (60)	2 3/4 (70)	3 1/8 (79)	3 1/2 (89)	3 1/2 (89)	4 (102)	4 1/2 (114)	5 (127)
Maximum Embedment Depth			$h_{ef,max}$	in. (mm)	7 1/2 (191)	10 (254)	12 1/2 (318)	15 (381)	17 1/2 (445)	20 (508)	22 1/2 (572)	25 (635)
Maximum Long Term Temperature 122 °F (50 °C) Maximum Short Term Temperature 176 °F 80 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,cr}$	psi (MPa)	1,090 (7.5)	1,055 (7.3)	1,130 (7.8)	1,170 (8.1)	1,175 (8.1)	1,155 (8.0)	1,140 (7.9)	1,165 (8.0)
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,uncr}$	psi (MPa)	2,200 (15.2)	2,100 (14.5)	2,030 (14.0)	1,970 (13.6)	1,920 (13.2)	1,880 (13.0)	1,845 (12.7)	1,815 (12.5)
Maximum Long Term Temperature 161 °F (72 °C) Maximum Short Term Temperature 248 °F (120 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,cr}$	psi (MPa)	945 (6.5)	915 (6.3)	980 (6.8)	1,015 (7.0)	1,020 (7.0)	1,005 (6.9)	995 (6.9)	1,010 (7.0)
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,uncr}$	psi (MPa)	1,915 (13.2)	1,830 (12.6)	1,765 (12.2)	1,715 (11.8)	1,670 (11.5)	1,635 (11.3)	1,615 (11.1)	1,580 (10.9)
Maximum Long Term Temperature 212 °F (100 °C) Maximum Short Term Temperature 320 °F (160 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load ⁴	$T_{k,cr}$	psi (MPa)	680 (4.7)	660 (4.6)	705 (4.9)	735 (5.1)	735 (5.1)	725 (5.0)	715 (4.9)	730 (5.0)
		No Sustained Load		psi (MPa)	836 (5.8)	812 (5.6)	867 (6.0)	904 (6.2)	904 (6.2)	892 (6.1)	879 (6.1)	898 (6.2)
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load ⁴	$T_{k,uncr}$	psi (MPa)	1,380 (9.5)	1,315 (9.1)	1,270 (8.8)	1,235 (8.5)	1,205 (8.3)	1,180 (8.1)	1,155 (8.0)	1,140 (7.9)
		No Sustained Load		psi (MPa)	1,697 (11.7)	1,617 (11.2)	1,562 (10.8)	1,519 (10.5)	1,482 (10.2)	1,451 (10.0)	1,421 (9.8)	1,402 (9.7)
Reduction Factor for Seismic Tension ⁵			$\alpha_{N,seis}$	----	0.95		1.00					
Periodic Inspection	Strength Reduction Factors for Permissible Installation Conditions		Dry Concrete	ϕ_d	----	0.65						
			Water Saturated Concrete	ϕ_{ws}	----	0.55						
			Water-Filled Holes in Concrete	ϕ_{wf}	----	0.45						

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹Characteristic bond strength values correspond to concrete compressive strength $f'_c = 2,500$ psi (17.2 MPa). For concrete compressive strength f'_c between 2,500 psi (17.2 MPa) and 8,000 psi (55.2 MPa), the tabulated characteristic bond strength may be increased by a factor of $(f'_c/2,500)^{0.10}$. See Section 4.1.4 ICC-ESR 4535.

²Lightweight concrete may be used by applying a reduction factor as given in ACI 318-14 17.2.6 or ACI 318-11 Appendix D Section D.3.6 as applicable.

³Short term elevated concrete temperatures are those that occur over brief intervals, e.g., as a results of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

⁴Characteristic bond strengths are for sustained loads (when noted) including live and dead loads.

⁵For structures assigned to Seismic Design Category C, D, E or F, the bond strength values must be multiplied by $\alpha_{N,seis}$.

Revision 2.1

HYB-2CC
ANCHORING & DOWELING
High Strength Hybrid Anchoring Adhesive
Technical Data

TABLE 13: ULTRABOND HYB-2CC STEEL design information for METRIC THREADED ROD¹

Design Information		Symbol	Units	Metric Threaded Rod						
				M10	M12	M16	M20	M24	M27	M30
Nominal Anchor Diameter		d_a	mm (in.)	10 (0.39)	12 (0.47)	16 (0.63)	20 (0.79)	24 (0.94)	27 (1.06)	30 (1.18)
Threaded Rod Cross-Sectional Area		A_{se}	mm ² (in. ²)	58.0 0.090	84.3 0.131	157 0.243	245 0.380	353 0.547	459 0.711	561 0.876
ISO 898-1 Class 5.8	Nominal Strength as Governed by Steel Strength	N_{sa}	kN (lb)	29.0 (6,518)	42.2 (9,473)	78.5 (17,643)	122.5 (27,532)	176.5 (39,668)	229.5 (51,580)	280.5 (63,043)
		V_{sa}	kN (lb)	17.4 (3911)	25.3 (5684)	47.1 (10586)	73.5 (16519)	105.9 (23801)	137.7 (30948)	168.3 (37826)
	Reduction Factor for Seismic Shear	$\alpha_{V,seis}$	----	0.60						
	Strength Reduction Factor for Tension ²	ϕ	----	0.65						
	Strength Reduction Factor for Shear ²	ϕ	----	0.60						
ISO 898-1 Class 8.8	Nominal Strength as Governed by Steel Strength	N_{sa}	kN (lb)	46.4 (10,428)	67.4 (15,157)	125.6 (28,229)	196 (44,051)	282.4 (63,470)	367.2 (82,528)	448.3 (100,868)
		V_{sa}	kN (lb)	27.8 (6,257)	40.5 (9,094)	75.4 (16,937)	117.6 (26,431)	169.4 (38,082)	220.3 (49,517)	269.3 (60,521)
	Reduction Factor for Seismic Shear	$\alpha_{V,seis}$	----	0.60						
	Strength Reduction Factor for Tension ²	ϕ	----	0.65						
	Strength Reduction Factor for Shear ²	ϕ	----	0.60						
ISO 3506-1, A4 Stainless Steel ³	Nominal Strength as Governed by Steel Strength	N_{sa}	kN (lb)	40.6 (9,125)	59 (13,263)	109.9 (24,700)	171.5 (38,545)	247.1 (55,536)	229.5 (51,580)	280.5 (63,043)
		V_{sa}	kN (lb)	24.4 (5,475)	35.4 (7,958)	65.9 (14,820)	102.9 (23,127)	148.3 (33,322)	137.7 (30,948)	168.3 (37,826)
	Reduction Factor for Seismic Shear	$\alpha_{V,seis}$	----	0.60						
	Strength Reduction Factor for Tension ²	ϕ	----	0.65						
	Strength Reduction Factor for Shear ²	ϕ	----	0.60						

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹Values provided for common rod material types are based on specified strength and calculated in accordance with ACI 318-14 Eq. 17.4.1.2 and Eq. 17.5.1.2b or ACI 318-11 Eq. (D-2) and Eq. (D-29), as applicable. Nuts and washers must comply with requirements for the rod.

²The tabulated value of ϕ applies when the load combinations of Section 1605.2 of the IBC, ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3., as applicable are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D.4.4.

³A4-70 Stainless steel (M8-M24); A4-50 Stainless steel (M27-M30).

Revision 2.1

HYB-2CC
ANCHORING & DOWELING
High Strength Hybrid Anchoring Adhesive
Technical Data

TABLE 14: ULTRABOND HYB-2CC CONCRETE BREAKOUT design information for **METRIC THREADED ROD** in holes drilled with a **HAMMER DRILL** and **CARBIDE BIT**¹

Design Information	Symbol	Units	Metric Threaded Rod						
			M10	M12	M16	M20	M24	M27	M30
Minimum Embedment Depth	$h_{ef,min}$	in. (mm)	60 (2.4)	70 (2.8)	80 (3.1)	90 (3.5)	96 (3.8)	108 (4.3)	120 (4.7)
Maximum Embedment Depth	$h_{ef,max}$	in. (mm)	200 (7.9)	240 (9.4)	320 (12.6)	400 (15.7)	480 (18.9)	540 (21.3)	600 (23.6)
Effectiveness Factor for Cracked Concrete	$k_{c,cr}$	SI (in-lb)	7 (17)						
Effectiveness Factor for Uncracked Concrete	$k_{c,uncr}$	SI (in-lb)	10 (24)						
Minimum Spacing Distance	s_{min}	mm (in.)	50 (2)	60 (2 3/8)	75 (3)	95 (3 3/4)	115 (4 1/2)	125 (5)	140 (5 1/2)
Minimum Edge Distance	c_{min}	mm (in.)	40 (1 5/8)	45 (1 3/4)	50 (2)	60 (2 3/8)	65 (2 1/2)	75 (3)	80 (3 1/8)
					For smaller edge distances see Section 4.1.9 in ICC-ES ESR-4535				
Minimum Concrete Thickness	h_{min}	mm (in.)	$h_{ef} + 30$ ($h_{ef} + 1.25$)		$h_{ef} + 2d_0^3$ where d_0 is the hole diameter				
Critical Edge Distance (Uncracked Concrete Only)	c_{ac}	----	See Section 4.1.10 in ICC-ES ESR-4535						
Strength Reduction Factor for Tension, Concrete Failure Mode, Condition B ²	ϕ	----	0.65						
Strength Reduction Factor for Shear, Concrete Failure Mode, Condition B ²	ϕ	----	0.70						

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹ Additional setting information is described in Figure 6, installation instructions.

² Condition A requires supplemental reinforcement, while Condition B applies where supplemental reinforcement is not provided or where pullout or pryout governs, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable. The tabulated value of ϕ applies when the load combinations of Section 1605.2 of the IBC, ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D.4.4.

Revision 2.1

HYB-2CC
ANCHORING & DOWELING
High Strength Hybrid Anchoring Adhesive
Technical Data

TABLE 15: ULTRABOND HYB-2CC BOND STRENGTH design information for **METRIC THREADED ROD** in holes drilled with a **HAMMER DRILL** and **CARBIDE BIT**^{1,2}

Design Information			Symbol	Units	Metric Threaded Rod							
					M10	M12	M16	M20	M24	M27	M30	
Minimum Embedment Depth			$h_{ef,min}$	mm (in.)	60 (2.4)	70 (2.8)	80 (3.1)	90 (3.5)	96 (3.8)	108 (4.3)	120 (4.7)	
Maximum Embedment Depth			$h_{ef,max}$	mm (in.)	200 (7.9)	240 (9.4)	320 (12.6)	400 (15.7)	480 (18.9)	540 (21.3)	600 (23.6)	
Maximum Long Term Temperature 122 °F (50 °C) Maximum Short Term Temperature 176 °F 80 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,cr}$	MPa (psi)	7.2 (1,039)	7.2 (1,043)	7.7 (1,110)	8.4 (1,217)	8.3 (1,209)	8.3 (1,204)	7.9 (1,149)	
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,uncr}$	MPa (psi)	17.7 (2,571)	16.9 (2,453)	15.6 (2,256)	14.6 (2,112)	13.9 (2,020)	13.7 (1,985)	13.7 (1,980)	
Maximum Long Term Temperature 161 °F (72 °C) Maximum Short Term Temperature 248 °F (120 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,cr}$	MPa (psi)	6.2 (904)	6.3 (908)	6.7 (966)	7.3 (1,058)	7.2 (1,052)	7.2 (1,047)	6.9 (999)	
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,uncr}$	MPa (psi)	15.4 (2,237)	14.7 (2,134)	13.5 (1,963)	12.7 (1,837)	12.1 (1,757)	11.9 (1,727)	11.9 (1,723)	
Maximum Long Term Temperature 212 °F (100 °C) Maximum Short Term Temperature 320 °F (160 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load ⁴	$T_{k,cr}$	MPa (psi)	4.5 (651)	4.5 (654)	4.8 (696)	5.3 (763)	5.2 (758)	5.2 (755)	5.0 (720)	
		No Sustained Load		MPa (psi)	5.5 (803)	5.5 (803)	5.9 (856)	6.5 (945)	6.4 (927)	6.4 (927)	6.2 (892)	
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load ⁴	$T_{k,uncr}$	MPa (psi)	11.1 (1,612)	10.6 (1,538)	9.8 (1,415)	9.1 (1,324)	8.7 (1,266)	8.6 (1,245)	8.6 (1,241)	
		No Sustained Load		MPa (psi)	13.7 (1,980)	13.0 (1,891)	12.1 (1,748)	11.2 (1,623)	10.7 (1,552)	10.6 (1,534)	10.6 (1,534)	
Reduction Factor for Seismic Tension ⁵			$\alpha_{N,seis}$	----	0.95							
Periodic Inspection	Strength Reduction Factors for Permissible Installation Conditions		Dry Concrete	ϕ_d	----	0.65						
			Water Saturated Concrete	ϕ_{ws}	----	0.55						
			Water-Filled Holes in Concrete	ϕ_{wf}	----	0.45						

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹Characteristic bond strength values correspond to concrete compressive strength $f'_c = 2,500$ psi (17.2 MPa). For concrete compressive strength f'_c between 2,500 psi (17.2 MPa) and 8,000 psi (55.2 MPa), the tabulated characteristic bond strength may be increased by a factor of $(f'_c / 2,500)^{0.10}$. See Section 4.1.4 ICC-ESR 4535.

²Lightweight concrete may be used by applying a reduction factor as given in ACI 318-14 17.2.6 or ACI 318-11 Appendix D Section D.3.6 as applicable.

³Short term elevated concrete temperatures are those that occur over brief intervals, e.g., as a results of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

⁴Characteristic bond strength values are for sustained loads (when noted), including dead and live loads.

⁵For structures assigned to Seismic Design Category C, D, E or F, the bond strength values must be multiplied by $\alpha_{N,seis}$.

Revision 2.1

HYB-2CC
ANCHORING & DOWELING

High Strength Hybrid Anchoring Adhesive

Technical Data

TABLE 16: ULTRABOND HYB-2CC STEEL design information for METRIC REBAR¹

Design Information		Symbol	Units	Metric Rebar Size							
				Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø28	Ø32
Nominal Anchor Diameter		d_a	mm (in.)	10 (0.315)	12 (0.394)	14 (0.472)	16 (0.551)	20 (0.630)	25 (0.787)	28 1.102	32 1.260
Rebar Cross-Sectional Area		A_{se}	mm ² (in. ²)	78.5 (0.112)	113.1 (0.175)	153.9 (0.239)	201.1 (0.312)	314.2 (0.487)	490.9 (0.761)	615.8 (0.954)	804.2 (1.247)
DIN 488 BSt 500	Nominal Strength as Governed by Steel Strength	N_{sa}	kN (lb)	43.2 (9,739)	62.2 (14,024)	84.7 (19,088)	110.6 (24,932)	172.8 (38,956)	270 (60,868)	338.7 (76,353)	442.3 (99,727)
		V_{sa}	kN (lb)	25.9 (5,843)	37.3 (8,414)	50.8 (11,453)	66.4 (14,959)	103.7 (23,373)	162 (36,521)	203.2 (45,812)	265.4 (59,836)
	Reduction Factor for Seismic Shear	$\alpha_{V,seis}$	----	0.65							
	Strength Reduction Factor for Tension ²	ϕ	----	0.65							
	Strength Reduction Factor for Shear ²	ϕ	----	0.60							

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹Values provided for common rod material types are based on specified strength and calculated in accordance with ACI 318-14 Eq. 17.4.1.2 and Eq. 17.5.1.2b or ACI 318-11 Eq. (D-2) and Eq. (D-29), as applicable. Nuts and washers must comply with requirements for the rod.

²The tabulated value of ϕ applies when the load combinations of Section 1605.2 of the IBC, ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3., as applicable are used. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D4.4.

Revision 2.1

HYB-2CC
ANCHORING & DOWELING
High Strength Hybrid Anchoring Adhesive
Technical Data

TABLE 17: ULTRABOND HYB-2CC CONCRETE BREAKOUT design information for METRIC REBAR in holes with a HAMMER DRILL and CARBIDE BIT¹

Design Information	Symbol	Units	Metric Rebar Size							
			Ø10	Ø12	Ø14	Ø16	Ø20	Ø25	Ø28	Ø32
Minimum Embedment Depth	$h_{ef,min}$	in. (mm)	60 (2.4)	70 (2.8)	75 (3.0)	80 (3.1)	90 (3.5)	100 (3.9)	112 (4.4)	128 (5.0)
Maximum Embedment Depth	$h_{ef,max}$	in. (mm)	200 (7.9)	240 (9.4)	280 (9.4)	320 (12.6)	400 (15.7)	500 (19.7)	560 (22)	640 (25.2)
Effectiveness Factor for Cracked Concrete	$k_{c,cr}$	SI (in-lb)	7 (17)							
Effectiveness Factor for Uncracked Concrete	$k_{c,uncr}$	SI (in-lb)	10 (24)							
Minimum Spacing Distance	s_{min}	mm (in.)	50 (2)	60 (2 3/8)	70 (2 3/4)	75 (3)	95 (3 3/4)	120 (4 5/8)	130 (5 1/4)	150 (5 7/8)
Minimum Edge Distance	c_{min}	mm (in.)	40 (1 5/8)	45 (1 3/4)	50 (2)	50 (2)	60 (2 3/8)	70 (2 3/4)	75 (3)	85 (3 1/8)
					For smaller edge distances see Section 4.1.9 in ICC-ES ESR-4535					
Minimum Concrete Thickness	h_{min}	mm (in.)	$h_{ef} + 30$ ($h_{ef} + 1.25$)		$h_{ef} + 2d_0^3$ where d_0 is the hole diameter					
Critical Edge Distance (Uncracked Concrete Only)	c_{ac}	----	See Section 4.1.10 in ICC-ES ESR-4535							
Strength Reduction Factor for Tension, Concrete Failure Mode, Condition B ²	ϕ	----	0.65							
Strength Reduction Factor for Shear, Concrete Failure Mode, Condition B ²	ϕ	----	0.70							

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1MPa = 145.0 psi

¹ Additional setting information is described in Figure 6, installation instructions.

² Condition A requires supplemental reinforcement, while Condition B applies where supplemental reinforcement is not provided or where pullout or pryout governs, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable. The tabulated value of ϕ applies when the load combinations of Section 1605.2 of the IBC, ACI 318-14 5.3 or ACI 318-11 9.2, as applicable, as set forth in ACI 318-14 17.3.3 or ACI 318-11 D.4.3, as applicable. If the load combinations of ACI 318-11 Appendix C are used, the appropriate value of ϕ must be determined in accordance with ACI 318-11 D.4.4.

Revision 2.1

Florida, USA | 1.800.892.1880 | WWW.ATCEPOXY.COM 17

HYB-2CC
ANCHORING & DOWELING
High Strength Hybrid Anchoring Adhesive
Technical Data

TABLE 18: ULTRABOND HYB-2CC BOND STRENGTH design information for **METRIC REBAR**^{1,2}

Design Information			Symbol	Units	Metric Rebar Size							
					Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Minimum Embedment Depth			$h_{ef,min}$	mm (in.)	60 (2.4)	70 (2.8)	80 (3.0)	90 (3.1)	96 (3.5)	100 (3.9)	112 (4.4)	128 (5.0)
Maximum Embedment Depth			$h_{ef,max}$	mm (in.)	200 (7.9)	240 (9.4)	320 (11.0)	400 (12.6)	480 (15.7)	400 (19.7)	560 (22.0)	640 (25.2)
Maximum Long Term Temperature 122 °F (50 °C) Maximum Short Term Temperature 176 °F 80 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,cr}$	MPa (psi)	7.5 (1,082)	7.3 (1,060)	7.9 (1,144)	8.2 (1,193)	8.2 (1,188)	8.0 (1,158)	7.9 (1,144)	8.0 (1,163)
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,uncr}$	MPa (psi)	15.1 (2,183)	14.6 (2,121)	14.0 (2,025)	14.0 (2,025)	13.5 (1,954)	13.0 (1,886)	12.8 (1,852)	12.5 (1,813)
Maximum Long Term Temperature 161 °F (72 °C) Maximum Short Term Temperature 248 °F (120 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,cr}$	MPa (psi)	6.5 (942)	6.4 (922)	6.9 (996)	7.2 (1,038)	7.1 (1,034)	6.9 (1,008)	6.9 (995)	7.0 (1,012)
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load or No sustained Load ⁴	$T_{k,uncr}$	MPa (psi)	13.1 (1,899)	12.7 (1,845)	12.1 (1,762)	12.1 (1,762)	11.7 (1,700)	11.3 (1,640)	11.1 (1,611)	10.9 (1,577)
Maximum Long Term Temperature 212 °F (100 °C) Maximum Short Term Temperature 320 °F (160 °C) ³	Cracked Concrete Characteristic Bond Strength	With Sustained Load ⁴	$T_{k,cr}$	MPa (psi)	4.5 (678)	4.6 (665)	4.9 (718)	5.2 (748)	5.1 (745)	5.0 (726)	4.9 (717)	5.0 (729)
		No Sustained Load		MPa (psi)	5.5 (803)	5.7 (820)	6.0 (874)	6.4 (927)	6.3 (910)	6.2 (892)	6.0 (874)	6.2 (892)
	Uncracked Concrete Characteristic Bond Strength	With Sustained Load ⁴	$T_{k,uncr}$	MPa (psi)	9.4 (1,369)	9.2 (1,329)	8.8 (1,270)	8.8 (1,270)	8.4 (1,225)	8.2 (1,182)	8.0 (1,161)	7.8 (1,136)
		No Sustained Load		MPa (psi)	11.6 (1,676)	11.3 (1,641)	10.8 (1,569)	10.8 (1,569)	10.3 (1,498)	10.1 (1,462)	9.8 (1,427)	9.6 (1,391)
Reduction Factor for Seismic Tension ⁵			$\alpha_{N,seis}$	----	0.95		1.00					
Periodic Inspection	Strength Reduction Factors for Permissible Installation Conditions		Dry Concrete	ϕ_d	----	0.65						
			Water Saturated Concrete	ϕ_{ws}	----	0.55						
			Water-Filled Holes in Concrete	ϕ_{wf}	----	0.45						

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹Characteristic bond strength values correspond to concrete compressive strength $f'_c = 2,500$ psi (17.2 MPa). For concrete compressive strength f'_c between 2,500 psi (17.2 MPa) and 8,000 psi (55.2 MPa), the tabulated characteristic bond strength may be increased by a factor of $(f'_c/2,500)^{0.10}$. See Section 4.1.4 ICC-ESR 4535.

²Lightweight concrete may be used by applying a reduction factor as given in ACI 318-14 17.2.6 or ACI 318-11 Appendix D Section D.3.6 as applicable.

³Short term elevated concrete temperatures are those that occur over brief intervals, e.g., as a results of diurnal cycling. Long term concrete temperatures are roughly constant over significant periods of time.

⁴Characteristic bond strength values are for sustained loads (when noted), including dead and live loads.

⁵For structures assigned to Seismic Design Category C, D, E or F, the bond strength values must be multiplied by $\alpha_{N,seis}$.

Revision 2.1

HYB-2CC
ANCHORING & DOWELING

High Strength Hybrid Anchoring Adhesive

Technical Data

TABLE 19: ULTRABOND HYB-2CC Development Length for FRACTIONAL REBAR in holes drilled with a HAMMER DRILL and CARBIDE BIT^{1,2,4}

Design Information	Symbol	Criteria Section of Reference Standard	Units	Rebar Size							
				No. 3	No. 4	No. 5	No. 6	No. 7	No. 8	No. 9	No.10
Nominal reinforcing bar diameter	d_b	ASTM A615/A706	in. (mm)	0.375 (10)	0.500 (13)	0.625 (16)	0.750 (19)	0.875 (22)	1.000 (25)	1.125 (29)	1.250 (32)
Nominal bar area	A_b	ASTM A615/A706	in ² (mm ²)	0.11 (71)	0.20 (127)	0.31 (198)	0.44 (285)	0.60 (388)	0.79 (507)	1.00 (645)	1.27 (817)
Development length for $f_y = 60$ ksi and $f'_c = 2,500$ psi (normal weight concrete) ³	l_d	ACI 318-14 25.4.2.3 or ACI 318-11 12.2.3	in. (mm)	12.0 (305)	14.4 (366)	18.0 (457)	21.6 (549)	31.5 (800)	36.0 (914)	40.5 (1029)	45.0 (1143)
Development length for $f_y = 60$ ksi and $f'_c = 4,000$ psi (normal weight concrete) ³	l_d	ACI 318-14 25.4.2.3 or ACI 318-11 12.2.3	in. (mm)	12.0 (305)	12.0 (305)	14.2 (361)	17.1 (434)	24.9 (633)	28.5 (723)	32.0 (813)	35.6 (904)

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹Development lengths valid for static, wind, and earthquake loads (SDC A and B).

²Development lengths in SDC C through F must comply with ACI 318-14 Chapter 18 or ACI 318-11 Chapter 21 and Section 4.2.4 ICC-ESR 4535.

³ f_y and f'_c used in this table are for example purposes only. For sand-lightweight concrete, increase development length by 33%, unless the provisions of ACI 318-14 25.4.2.4 or ACI 318-11 12.2.4 (d) are met to permit $\lambda > 0.75$.

⁴ $\left(\frac{c_b + K_{tr}}{d_b}\right) = 2.5$, $\psi_t = 1.0$, $\psi_e = 1.0$, $\psi_s = 0.8$ for $d_b \leq \#6$, 1.0 for $d_b > \#6$

Revision 2.1

Florida, USA | 1.800.892.1880 | WWW.ATCEPOXY.COM 19

HYB-2CC
ANCHORING & DOWELING
High Strength Hybrid Anchoring Adhesive
Technical Data

TABLE 20: ULTRABOND HYB-2CC Development Length for METRIC REBAR in holes drilled with a HAMMER DRILL and CARBIDE BIT^{1,2,4}

Design Information	Symbol	Criteria Section of Reference Standard	Units	Rebar Size						
				Ø 8	Ø 10	Ø 12	Ø 16	Ø 20	Ø 25	Ø 32
Nominal reinforcing bar diameter	d_b	BS 4449: 2005	mm (in.)	8 (0.315)	10 (0.394)	12 (0.472)	16 (0.630)	20 (0.787)	25 (0.984)	32 (1.260)
Nominal bar area	A_b	BS 4449: 2005	mm ² (in. ²)	50.3 (0.08)	78.5 (0.12)	113.1 (0.18)	210.1 (0.31)	314.2 (0.49)	490.9 (0.76)	804.2 (1.25)
Development length for $f_y = 72.5$ ksi and $f'_c = 2,500$ psi (normalweight concrete) ³	l_d	ACI 318-14 25.4.2.3 or ACI 318-11 12.2.3	(mm) (in.)	305 (12.0)	348 (13.7)	417 (16.4)	556 (21.9)	871 (34.3)	1,087 (42.8)	1,392 (54.8)
Development length for $f_y = 72.5$ ksi and $f'_c = 4,000$ psi (normalweight concrete) ³	l_d	ACI 318-14 25.4.2.3 or ACI 318-11 12.2.3	mm (in.)	305 (12.0)	305 (12.0)	330 (13.0)	439 (17.3)	688 (27.1)	859 (33.8)	1,100 (43.3)

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.006897 MPa. For pound-inch units: 1 mm = 0.03937 inch, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi

¹Development lengths valid for static, wind, and earthquake loads (SDC A and B).

²Development lengths in SDC C through F must comply with ACI 318-14 Chapter 18 or ACI 318-11 Chapter 21 and Section 4.2.4 ICC-ESR 4525.

³ f_y and f'_c used in this table are for example purposes only. For sand-lightweight concrete, increase development length by 33%, unless the provisions of ACI 318-14 25.4.2.4 or ACI 318-11 12.2.4 (d) are met to permit $l > 0.75$.

⁴ $\left(\frac{C_b + K_{tr}}{d_b}\right) = 2.5$, $\psi_t = 1.0$, $\psi_e = 1.0$, $\psi_s = 0.8$ for $d_b \leq 20$ mm, 1.0 for $d_b > 20$ mm

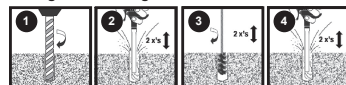
Revision 2.1

Florida, USA | 1.800.892.1880 | WWW.ATCEPOXY.COM 20

ULTRABOND® HYB-2CC Adhesive Anchor Installation Instructions

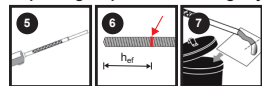
Installation Instructions

Drilling and Cleaning - Hammer Drilled Holes



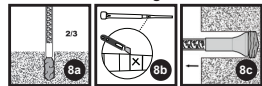
- Using a rotary hammer drill and standard carbide bit, drill hole to specified diameter and depth required by the anchor rod or rebar. In case of standing water in drilled hole, all water must be removed from hole prior to cleaning.
- Starting at the bottom of the anchor hole, blow out hole 2 cycles (2X) using oil free compressed air (minimum pressure of 87 psi (6 bar)).
- Select the correct wire brush for the hole diameter. Brush for 2 cycles (2X) in up/down twisting motion.
- Repeat step 2, then confirm that hole is clean and free of dust.

Dispensing Preparation - Cartridge Systems

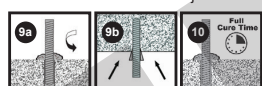


- Check the expiration date on the cartridge to ensure it is not expired. **Do not use expired product!** Cartridge temperature must be between 41 °F - 104 °F (5 °C - 40 °C) when in use. Remove protective cap. Screw on proper, non-modified ATC mixing nozzle to cartridge. Ensure mixing element is inside the nozzle. Load cartridge into the correct dispensing tool.
- Prior to inserting the anchor rod or rebar into the filled drilled hole, mark the embedment depth position on the anchor. Verify the anchor is straight and free of surface damage.
- Dispense and waste 3 full strokes material to ensure uniform gray color before injecting into hole. Review and note the published working and cure times prior to injection of the mixed adhesive into the clean anchor hole.

Installation and Curing



- Fill hole 2/3 full with mixed adhesive starting at the bottom and slowly withdraw as hole fills using an extension tube as needed.
- If extension tube (Part # T16EXTL) is required, first cut the tip of the mixer nozzle at position "X."
- Use piston plugs for overhead and vertically inclined installations, all installations with drill hole depth > 10" (250 mm), with anchor rod 5/8" to 1-1/4" (M16 to M30) diameter and rebar sizes #5 to #10 (Ø14 to Ø32). Insert piston plug to the back of the drilled hole and inject as described above.



- Fully insert clean threaded rod or rebar with slow turning motion to the bottom of the hole. Observe gel (working) time.
- Ensure the anchor is fully seated at the bottom of the hole and that some adhesive has flowed from the hole and all around the top of the anchor. If not, the installation must be repeated. For horizontal, inclined or overhead installations, use wedges to support the anchor while curing.
- Do not disturb, torque or apply load until full cure time has passed.

Reference Commentary

Drilling and Cleaning - Hammer Drilled Holes

Read and follow manufacturer's operations manual for the selected rotary drill.

R1. Drill bit should conform to ANSI B212.15. Refer to the installation tables for ULTRABOND HYB-2CC applicable hole diameters and embedment depth ranges. **CAUTION:** Always wear appropriate personal protection equipment (PPE) for eyes, ears and skin to help avoid inhalation of dust during the drilling and cleaning process. Refer to the Safety Data Sheet (SDS) for details prior to proceeding.

R2. **BLOW (2X) – BRUSH (2X) – BLOW (2X).** The compressed air wand should be inserted to the bottom of the hole, have a minimum pressure of 87 psi (6 bar) and be moved in an up/down motion to remove debris.

R3. Refer to the installation tables for ULTRABOND HYB-2CC for wire brush selection. **CAUTION:** The brush should be clean and contact the walls of the hole. If it does not, the brush is either too worn or small and should be replaced with a new brush of the correct diameter. A brush extension must be used for drill hole depth > 6 inches (150 mm). The wire brush diameter must be checked periodically during use.

R4. After final blow step is completed, visually inspect the hole to confirm it is clean and free of dust, debris, ice, grease, oil or other foreign material. **NOTE:** If installation will be delayed for any reason, cover cleaned holes to prevent contamination.

Dispensing Preparation - Cartridge Systems

R5. Review Safety Data Sheet (SDS) before use. Review working and cure times. Consideration should be given to the reduced gel (working) time of the adhesive in warm temperatures. For permitted range of base material see the Cure Schedule. Always use a new mixing nozzle with new cartridges of adhesive and also for all work interruptions exceeding the published gel (working) time of the adhesive. Never re-use nozzles and do not attempt to force adhesive out of a hardened mixing nozzle. Shelf life of ULTRABOND HYB-2CC is 18 months when stored at temperatures between 41 °F (5 °C) and 77 °F (25 °C). **Optional:** Before attaching mixing nozzle, balance the cartridge by dispensing a small amount of material until both components are flowing evenly. For a cleaner environment, hand mix the two components and let cure prior to disposal in accordance with local regulations.

R6. Refer to the installation tables for ULTRABOND HYB-2CC applicable embedment depth ranges.

R7. Test bead of mixed adhesive must be uniform in color and free of streaks, as adhesive must be properly mixed in order to perform as published. Dispose of the test bead according to federal, state and local regulations. **CAUTION:** When changing cartridges, never re-use nozzles and do not attempt to force adhesive out of a hardened mixing nozzle. Leave the mixing nozzle attached to the cartridge upon completion of work.

Installation and Curing

NOTE: Building Code Requirements for Structural Concrete (ACI 318-14 and later) requires the Installer to be certified where adhesive anchors are to be installed in horizontal to vertically inclined (overhead) installations. The engineering drawings must be followed. For all applications not covered by this document, or for all installation questions, please contact Adhesives Technology Corp.

R8a. Be careful not to withdraw the mixing nozzle too quickly as this may trap air in the adhesive. Extension tubing (Part #s T16EXT or T16EXTL) can be connected as needed onto the outside tip of the mixing nozzle. **NOTE:** When using a pneumatic dispensing tool, ensure that pressure is set at 90 psi (6.2 bar) maximum.

R8b. This step is not necessary if using extension tube (Part # T16EXT).

R8c. Refer to the installation tables for ULTRABOND HYB-2CC for piston plug selection. During installation the piston plug will be naturally extruded from the drilled hole by the adhesive pressure. **CAUTION:** In addition to the installer being certified, do not install adhesive anchors overhead or vertically inclined without installation hardware supplied by ATC.

R9a. Prior to inserting the threaded rod or rebar into the hole, make sure it is straight, clean and free of oil/dirt and that the necessary embedment depth is marked on the anchor element. Insert the anchor elements into the hole while turning 1 - 2 rotations prior to the anchor reaching the bottom of the hole. Excess adhesive should be visible on all sides of the fully installed rod or rebar. Reinforcing bars must not be bent after installation except as set forth in ACI 318-14 Section 26.6.3.1 (b) or ACI 318-11 Section 7.3.2, as applicable, with the additional condition that the bars must be bent cold, and heating of reinforcing bars to facilitate field bending is not permitted. **CAUTION:** Use extra care with deep embedment or high temperature installations to ensure that the working time has not elapsed prior to the anchor being fully installed. Adjustments to the anchor alignment may only be performed during the published working time for a given temperature.

R9b. For overhead, horizontal and inclined (between horizontal and overhead), wedges should be used to support the anchor while the adhesive is curing. Take appropriate steps to protect the exposed threads of the anchor element from uncured adhesive until after the full cure time has elapsed.

R10. The amount of time needed to reach full cure is base material dependent. Refer to the chart for appropriate full cure time for a given temperature. Refer to the installation tables for ULTRABOND HYB-2CC to ensure proper torque is used. Take care not to exceed the maximum torque for the selected anchor. After full cure time has passed, a fixture can be installed to the anchor and tightened up to the maximum torque.

ULTRABOND® HYB-2CC Adhesive Anchor Installation Instructions

INSTALLATION PARAMETERS FOR FRACTIONAL THREADED ROD AND REBAR

Characteristic	Symbol	Units	Fractional Threaded Rod (inch)									
			3/8	1/2	5/8	3/4	7/8	1	N/A	1 1/4		
			#3	#4	#5	#6	#7	#8	#9	#10		
Threaded Rod	Nominal Anchor Diameter	d_a	in.	0.375	0.500	0.625	0.750	0.875	1.000		1.250	
	Drill Size	d_o	in.	7/16	9/16	11/16	7/8	1	1 1/8		1 3/8	
	Brush Part #	----	----	BP716	BP916	BP1116	BP78	BP100	BP118		BP138	
	Piston Plug Part #	----	----	Not Required	PA1116-5PK	PA78-5PK	PA100-5PK	PA118-5PK			PA138-5PK	
	Brush Diameter	----	in.	0.528	0.654	0.787	0.976	1.122	1.252		1.504	
	Maximum Tightening Torque	$T_{inst,max}$	FT-lb (N-m)	15 ¹ (20)	30 (41)	44 (60)	66 (89)	96 (130)	147 (199)		221 (300)	
Rebar	Nominal Anchor Diameter	d_a	in.	0.375	0.500	0.625	0.750	0.875	1.000	1.125	1.250	
	Drill Size	d_o	in.	1/2	5/8	3/4	7/8	1	1 1/8	1 3/8	1 1/2	
	Brush Part #	----	----	BP12	BP58	BP34	BP78	BP100	BP118	BP138	BP112	
	Piston Plug Part #	----	----	Not Required	PA34-5PK	PA78-5PK	PA100-5PK	PA118-5PK	PA138-5PK	PA112-5PK		
	Brush Diameter	----	in.	0.528	0.720	0.846	0.976	1.122	1.252	1.504	1.630	
	Maximum Tightening Torque	$T_{inst,max}$	N-m (FT-lb)	20 (15)	40 (30)	80 (59)	120 (89)	170 (125)	250 (184)	300 (221)		

For ASTM 36 and F1554 Grade 36, T_{max} = 11 ft.-lb.

INSTALLATION PARAMETERS FOR METRIC THREADED ROD AND REBAR

Characteristic		Symbol	Units	Metric Threaded Rod							Metric Rebar Size									
				M10	M12	M16	M20	M24	M27	M30	10	12	14	16	20	25	28	32		
Nominal Anchor Diameter		d_a	mm	10	12	16	20	24	27	30	10	12	14	16	20	25	28	32		
Drill Size		d_o	mm	12	14	18	22	28	30	35	14	16	18	20	25	32	35	40		
Brush Part #		----	----	BP716	BPM14	BP1116	BPM24	BPM28	BP118	BPM35	BPM14	BPM16	BP1116	BPM20	BPM25	BPM32	BPM35	BPM40		
Piston Plug Part #		----	----	Not Required		PAM18-5PK	PA78-5PK	PA118-5PK	PAM30-5PK	PAM138-5PK	Not Required		PAM18-5PK	PAM20-5PK	PAM100-5PK	PAM32-5PK	PA138-5PK	PAM40-5PK		
Brush Diameter		----	mm	13.5	15.5	20	24	30	32	37	15.5	17.5	20	22	27	34	37	43.5		
Maximum Tightening Torque	A36/A307 Carbon Steel	$T_{inst,max}$	N-m (Ft-lb)	20 (15)	40 (30)	80 (59)	120 (89)	170 (125)	250 (184)	300 (221)	20 (15)	40 (30)	45 (33)	80 (59)	120 (89)	175 (129)	250 (184)	300 (221)		

CONCRETE BREAKOUT DESIGN INFORMATION FOR FRACTIONAL THREADED ROD AND REBAR

Design Information	Symbol	Units	Fractional Threaded Rod Diameter (inch)									
			3/8	1/2	5/8	3/4	7/8	1	N/A	1 1/4		
			Fractional Rebar Size									
			#3	#4	#5	#6	#7	#8	#9	#10		
Minimum Embedment Depth	$h_{ef,min}$	in. (mm)	2 3/8 (60)	2 3/4 (70)	3 1/8 (79)	3 1/2 (89)	3 1/2 (89)	4 (102)	4 1/2 (114)	5 (127)		
Maximum Embedment Depth	$h_{ef,max}$	in. (mm)	7 1/2 (191)	10 (254)	12 1/2 (318)	15 (381)	17 1/2 (445)	20 (508)	22 1/2 (572)	25 (635)		
Maximum Embedment Depth (PIR)	$h_{ef,max}$	in. (mm)	22 1/2 (572)	30 (762)	37 1/2 (953)	45 (1143)	52 1/2 (1334)	60 (1524)	67 1/2 (1715)	75 (1905)		
Minimum Spacing Distance	s_{min}	in. (mm)	1 7/8 (48)	2 1/2 (64)	3 (76)	3 5/8 (92)	4 1/4 (108)	4 3/4 (121)	5 1/4 (133)	5 7/8 (149)		
Minimum Edge Distance with 100% T_{max}	c_{min}	in. (mm)	1 5/8 (41)	1 3/4 (44)	2 (51)	2 3/8 (60)	2 1/2 (64)	2 3/4 (70)	3 (76)	3 1/4 (83)		
Minimum Edge Distance with 45% T_{max}	c_{min}	in. (mm)	----				1 3/4 (44)			2 3/4 (70)		
Minimum Concrete Thickness	h_{min}	in. (mm)	$h_{ef} + 1.25$ ($h_{ef} + 30$)			$h_{ef} + 2d_o$ where d_o is the hold diameter						

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.06894 MPa. For pound-inch units: 1 mm = 0.03937 inches, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi.

CONCRETE BREAKOUT DESIGN INFORMATION FOR METRIC THREADED ROD AND REBAR

Design Information	Symbol	Units	Metric Threaded Rod							Metric Rebar Size									
			M10	M12	M16	M20	M24	M27	M30	10	12	14	16	20	25	28	32		
Minimum Embedment Depth	$h_{ef,min}$	mm (in.)	60 (2.4)	70 (2.8)	80 (3.1)	90 (3.5)	96 (3.8)	108 (4.3)	120 (4.7)	60 (2.4)	70 (2.8)	80 (3.0)	90 (3.1)	100 (3.9)	112 (4.4)	128 (5.0)			
Maximum Embedment Depth	$h_{ef,max}$	mm (in.)	200 (7.9)	240 (9.4)	320 (12.6)	400 (15.7)	480 (18.9)	540 (21.3)	600 (23.6)	200 (7.9)	240 (9.4)	280 (11.0)	320 (12.6)	400 (15.7)	500 (19.7)	560 (22.0)	640 (25.2)		
Maximum Embedment Depth (PIR)	$h_{ef,max}$	mm (in.)	----	----	----	----	----	----	----	600 (23.6)	720 (28.3)	840 (33.1)	960 (37.8)	1200 (47.2)	1500 (59.1)	1680 (66.1)	1920 (75.6)		
Minimum Spacing Distance	s_{min}	mm (in.)	50 (2.0)	60 (2.4)	80 (3.1)	100 (3.9)	120 (4.7)	135 (5.3)	150 (5.9)	50 (2.0)	60 (2.4)	70 (2.8)	80 (3.1)	100 (3.9)	125 (4.9)	140 (5.5)	160 (6.3)		
Minimum Edge Distance with 100% T _{max}	c_{min}	mm (in.)	45 (1.8)	45 (1.8)	55 (2.2)	60 (2.4)	70 (2.8)	75 (3.0)	80 (3.1)	45 (1.8)	45 (1.8)	50 (2.0)	55 (2.2)	60 (2.4)	70 (2.8)	75 (3.0)	85 (3.3)		
Minimum Edge Distance with 45% T _{max}	c_{min}	mm (in.)	----	----	----	45 (1.8)	70 (2.8)	70 (2.8)	----	----	----	45 (1.8)	50 (2.0)	55 (2.2)	60 (2.4)	70 (2.8)	75 (3.0)		
Minimum Concrete Thickness	h_{min}	mm (in.)	$h_{ef} + 30$ ($h_{ef} + 1.25$)			$h_{ef} + 2d_o$ where d_o is the hold diameter					$h_{ef} + 30$ ($h_{ef} + 1.25$)		$h_{ef} + 2d_o$ where d_o is the hold diameter						

For SI: 1 inch = 25.4 mm, 1 lbf = 4.448 N, 1 psi = 0.06894 MPa. For pound-inch units: 1 mm = 0.03937 inches, 1 N = 0.2248 lbf, 1 MPa = 145.0 psi.

CURE SCHEDULE¹

Base Material Temperature °F (°C)	Working Time	Full Cure Time
23 to 31 (-5 to -1)	50 min	5 hr
32 to 40 (0 to 4)	25 min	3.5 hr
41 to 49 (5 to 9)	15 min	2 hr
50 to 58 (10 to 14)	10 min	1 hr
59 to 67 (15 to 19)	6 min	40 min
68 to 85 (20 to 29)	3 min	30 min
86 to 104 (30 to 40)	2 min	30 min

Condition (warm) cartridge to 41 °F to 104 °F for installations from 23 °F to 40 °F.

ADHESIVE DISPENSING TOOLS AND MIXING NOZZLES

Accessory	9.5 fl. oz. (280 ml) Cartridge	13.9 fl. oz. (410 ml) Cartridge	27.9 fl. oz. (825 ml) Cartridge
Part #	A10-HYB2CC	A14-HYB2CC	A28-HYB2CC
Manual Dispensing Tool	TM10-HYB	TM14-HYB	TM28HD
Pneumatic Dispensing Tool	----	----	TA28-HYB
Recommended Mixing Nozzle	T16-3PK		
Brush Extension	BP-EXT		
Brush Extension with Handle	BP-EXTH		
Nozzle Extension Tubing	T16EXT		
Retention Wedge	WEDGE		

POST-INSTALLED REBAR $h_{ef} \geq 20d$

Cartridge Size fl. oz.	Injection Tools	d_a	h_{ef}	Extension Tube
9.5	Manual Tool	≤ 5	$\leq 27-1/2$ (inch)	T16EXT
13.9		≤ 16 (mm)	≤ 700 (mm)	
28	Pneumatic Tool	≤ 5	$\leq 39-1/2$ (inch)	T16EXTL
		≤ 16 (mm)	$\leq 1,000$ (mm)	
		≤ 8	$\leq 27-1/2$ (inch)	
		≤ 25 (mm)	≤ 700 (mm)	
		≤ 10	≤ 75 (inch)	
		≤ 32 (mm)	$\leq 1,920$ (mm)	