Revision Date 06/24/2021



SECTION 1. IDENTIFICATION

Product name	:	Sikadur [®] -31 Hi-Mod Gel Part A
Company name	:	Sika Corporation
		201 Polito Avenue Lyndhurst, NJ 07071 USA www.sikausa.com
Telephone	:	(201) 933-8800
Telefax	:	(201) 804-1076
E-mail address	:	ehs@sika-corp.com
Emergency telephone	:	CHEMTREC: 800-424-9300 INTERNATIONAL: +1-703-527-3887
Recommended use of the chemical and restrictions on use	:	For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)		
Skin irritation	:	Category 2
Eye irritation	:	Category 2A
Skin sensitization	:	Category 1
Carcinogenicity (Inhalation)	:	Category 1A
Specific target organ toxicity - single exposure	:	Category 3 (Respiratory system)
Specific target organ toxicity - repeated exposure	:	Category 1 (Lungs)
GHS label elements Hazard pictograms	:	
Signal Word	:	Danger
Hazard Statements	:	H315 Causes skin irritation.

Sikadur®-31 Hi-Mod Gel Part A

Revision Date 06/24/2021



	 H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H350 May cause cancer by inhalation. H372 Causes damage to organs (Lungs) through prolonged or repeated exposure.
Precautionary Statements :	 Prevention: P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
	 Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse.
	Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.
	Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.
Additional Labeling	

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

Revision Date 06/24/2021



SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentra- tion (% w/w)
Quartz (SiO2)	14808-60-7	Carc. 1A; H350i STOT RE 1; H372 STOT SE 3; H335	>= 30 - < 50
bisphenol-A-(epichlorhydrin) epoxy resin	25068-38-6	Skin Irrit. 2; H315 Eye Irrit. 2A; H319 Skin Sens. 1; H317	>= 30 - < 50

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attend- ance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.
Most important symptoms and effects, both acute and delayed	:	irritant effects sensitizing effects Cough Respiratory disorder Allergic reactions Excessive lachrymation Erythema Dermatitis Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation.

3/12



Revision	Date	06/24/2021
110101011	Duio	

	May cause cancer by inhalation. Causes damage to organs through prolonged or repeated exposure.		
Notes to physician	: Treat symptomatically.		
SECTION 5. FIRE-FIGHTING MEASURES			

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- tive equipment and emer- gency procedures	:	Use personal protective equipment. Deny access to unprotected persons.
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical





products.

Conditions for safe storage : Store in original container. Keep in a well-ventilated place. Observe label precautions. Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
Quartz (SiO2)	14808-60-7	TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3	ACGIH
		TWA (Res- pirable dust)	0.05 mg/m3	OSHA Z-1
		TWA (respir- able)	10 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respir- able)	250 mppcf / %SiO2+5	OSHA Z-3
		TWA (respir- able dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3 (Silica)	ACGIH
		TWA (respir- able dust fraction)	0.1 mg/m3	OSHA P0
		TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3	ACGIH
		TWA (Res- pirable par- ticulate mat- ter)	0.025 mg/m3 (Silica)	ACGIH

Ingredients with workplace control parameters

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures

: Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Revision Date 06/24/2021



Personal protective equipmer	ıt
Respiratory protection :	Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk as- sessment indicates this is necessary.
	The filter class for the respirator must be suitable for the max- imum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when han- dling the product. If this concentration is exceeded, self- contained breathing apparatus must be used.
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
Eye protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
Skin and body protection :	Choose body protection in relation to its type, to the concen- tration and amount of dangerous substances, and to the spe- cific work-place.
Hygiene measures :	Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Remove contaminated clothing and protective equipment before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Color	:	white
Odor	:	aromatic
Odor Threshold	:	No data available
рН	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	> 212 °F / > 100 °C (Method: closed cup)
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available

Sikadur®-31 Hi-Mod Gel Part A

Revision Date 06/24/2021



Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	0.01 hpa
Relative vapor density	:	No data available
Density	:	ca. 1.8 g/cm3 (68 °F / 20 °C)
Solubility(ies) Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s (104 °F / 40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	4 g/l A+B Combined

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reac- tions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available
Hazardous decomposition products	:	No decomposition if stored and applied as directed.

Revision Date 06/24/2021



SECTION 11. TOXICOLOGICAL INFORMATION
Acute toxicity Not classified based on available information.
Components:
bisphenol-A-(epichlorhydrin) epoxy resin: Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg
Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg
Skin corrosion/irritation Causes skin irritation.
Serious eye damage/eye irritation Causes serious eye irritation.
Respiratory or skin sensitization
Skin sensitization May cause an allergic skin reaction.
Respiratory sensitization
Not classified based on available information.
Germ cell mutagenicity
Not classified based on available information.
Carcinogenicity
May cause cancer by inhalation. IARC Group 1: Carcinogenic to humans Quartz (SiO2) 14808-60-7 (Silica dust, crystalline)
Group 2B: Possibly carcinogenic to humans titanium dioxide 13463-67-7
OSHA specifically regulated carcinogen Quartz (SiO2) 14808-60-7 (crystalline silica)
NTPKnown to be human carcinogen Quartz (SiO2)14808-60-7 (Silica, Crystalline (Respirable Size))
Reproductive toxicity
Not classified based on available information.

STOT-single exposure

May cause respiratory irritation.

STOT-repeated exposure

Causes damage to organs (Lungs) through prolonged or repeated exposure.

Revision Date 06/24/2021



Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified based on available information.

1

Further information

Product:

Remarks

Titanium dioxide (13463-67-7)

In lifetime inhalation studies of rats, airborne respirable-size titanium dioxide particles have shown to cause an increase in lung tumors at concentrations associated with substantial particle lung burdens and consequential pulmonary overload and inflammation. The potential for these adverse health effects appears to be closely related to the particle size and the amount of the exposed surface area that comes into contact with the lung. However, tests with other laboratory animals such as mice and hamsters, indicate that rats are significantly more susceptible to the pulmonary overload and inflammation that causes lung cancer. Epidemiological studies do not suggest an increased risk of cancer in humans from occupational exposure to titanium dioxide. Titanium dioxide has been characterized by IARC as possibly carcinogenic to humans (Group 2B) through inhalation (not ingestion). It has not been characterized as a potential carcinogen by either NTP or OSHA.

Quartz (14808-60-7): This classification is relevant when exposed to Quartz (silicon dioxide) in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

bisphenol-A-(epichlorhydrin) epoxy resin:

Toxicity to fish :	LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): 1.8 mg/l Exposure time: 48 h
Persistence and degradability No data available	
Bioaccumulative potential No data available	
Mobility in soil	

No data available

Revision Date 06/24/2021



Other adverse effects

Product:

Additional ecological infor- mation	 Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May be harmful to the environment if released in large quantities. Water polluting material.
	water poliuting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods		
Waste from residues	:	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Contaminated packaging	:	Empty containers should be taken to an approved waste han- dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR		
UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (epoxy resin)
Class	:	9
Packing group	:	111
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passen- ger aircraft)	:	964
IMDG-Code		
UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
		N.O.S.
		(epoxy resin)
Class	:	9
Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	yes
Domestic regulation		



Revision Date 06/24/2021

49 CFR

Not regulated as a dangerous good

DOT & Domestic Aircraft: As per 49 CFR 171.4, Non-bulk materials (<119 Gal) are exempt from being classified as a Marine Pollutant. IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	Respiratory or skin sensitization Carcinogenicity Specific target organ toxicity (single or repeated exposure) Skin corrosion or irritation Serious eye damage or eye irritation
SARA 313 :	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
Clean Air Act	

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop 65 MARNING: Cancer – www.P65Warnings.ca.gov

SECTION 16. OTHER INFORMATION

Full text of other abbreviations					
ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)			
OSHA P0	:	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000			

Revision Date 06/24/2021



its for Air Contaminants	
OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Ta eral Dusts	able Z-3 Min-
ACGIH / TWA:8-hour, time-weighted averageOSHA P0 / TWA:8-hour time weighted averageOSHA Z-1 / TWA:8-hour time weighted averageOSHA Z-3 / TWA:8-hour time weighted average	

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sikausa.com or 201-933-8800.

Revision Date 06/24/2021

000000603908 US / Z8