



**1. Identification**

Product name : Sikadur® Injection Gel Part A

Supplier : Sika Corporation  
201 Polito Avenue  
Lyndhurst, NJ 07071  
USA  
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300  
INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

**2. Hazards identification**

**GHS Classification**

Skin irritation, Category 2 H315: Causes skin irritation.  
Eye irritation, Category 2A H319: Causes serious eye irritation.  
Skin sensitization, Category 1 H317: May cause an allergic skin reaction.  
Carcinogenicity, Category 1A (Inhalation) H350i: May cause cancer by inhalation.

**GHS label elements**

Hazard pictograms : 

Signal Word : Danger

Hazard Statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H350i May cause cancer by inhalation.

Precautionary Statements : **Prevention:**  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.  
P264 Wash skin thoroughly after handling.  
P272 Contaminated work clothing must not be allowed out of



the workplace.  
 P280 Wear protective gloves/ eye protection/ face protection.  
 P281 Use personal protective equipment as required.  
**Response:**  
 P302 + P352 IF ON SKIN: Wash with plenty of soap and water.  
 P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
 P337 + P313 If eye irritation persists: Get medical advice/ attention.  
 P362 Take off contaminated clothing and wash before reuse.  
**Storage:**  
 P405 Store locked up.  
**Disposal:**  
 P501 Dispose of contents/ container to an approved waste disposal plant.

Warning : Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain,liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

See Section 11 for more detailed information on health effects and symptoms.  
 There are no hazards not otherwise classified that have been identified during the classification process.  
 There are no ingredients with unknown acute toxicity used in a mixture at a concentration  $\geq 1\%$ .

**3. Composition/information on ingredients**

**Hazardous ingredients**

Chemical name	CAS-No.	Concentration (%)
bisphenol-A-(epichlorhydrin) epoxy resin	25068-38-6	$\geq 50 - \leq 100 \%$
1,3-bis(2,3-epoxypropoxy)-2,2-dimethylpropane	17557-23-2	$\geq 2 - < 5 \%$
Benzyl alcohol	100-51-6	$\geq 1 - < 2 \%$
Quartz (SiO <sub>2</sub> )	14808-60-7	$\geq 0.1 - < 1 \%$

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

**4. First aid measures**

If inhaled : Move to fresh air.  
 Consult a physician after significant exposure.  
 In case of skin contact : Take off contaminated clothing and shoes immediately.



- Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Do not induce vomiting without medical advice.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : irritant effects  
sensitizing effects  
carcinogenic effects
- Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause cancer by inhalation.
- Protection of first-aiders : Move out of dangerous area.  
Consult a physician.  
Show this material safety data sheet to the doctor in attendance.
- Notes to physician : Treat symptomatically.

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**5. Fire-fighting measures**

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Specific extinguishing methods : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

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**6. Accidental release measures**

- Personal precautions, protective equipment and : Use personal protective equipment.  
Deny access to unprotected persons.



- emergency procedures  
 Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

**7. Handling and storage**

- Advice on safe handling : Do not breathe vapors or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Prevent unauthorized access. Store in original container. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Store in accordance with local regulations.
- Materials to avoid : No data available

**8. Exposure controls/personal protection**

Component	CAS-No.	Basis **	Value	Exposure limit(s)* / Form of exposure
Talc	14807-96-6	OSHA P0	TWA	2 mg/m3 Respirable fraction
		ACGIH	TWA	0.1 fibres per cubic centimeter
		ACGIH	TWA	2 mg/m3 Respirable fraction
		OSHA Z-3	TWA	20 Million particles per cubic foot Dust



		OSHA P0	TWA	2 mg/m3 respirable dust fraction
Quartz (SiO2)	14808-60-7	OSHA Z-3	TWA	10 mg/m3 / %SiO2+2 respirable
		OSHA Z-3	TWA	250 mppcf / %SiO2+5 respirable
		OSHA P0	TWA	0.1 mg/m3 Respirable fraction
		ACGIH	TWA	0.025 mg/m3 Respirable fraction
		OSHA Z-1	TWA	0.05 mg/m3 Respirable dust

**Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**

**Respiratory protection** : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

**Hand protection**  
**Remarks**

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Eye protection**

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

**Skin and body protection**

: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.



Hygiene measures : Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash thoroughly after handling.

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**9. Physical and chemical properties**

Appearance : paste  
Color : white  
Odor : aromatic  
Odor Threshold : No data available  
Flash point : > 212 °F (> 100 °C)  
Ignition temperature : No data available  
Decomposition temperature : No data available  
Lower explosion limit (Vol%) : No data available  
Upper explosion limit (Vol%) : No data available  
Flammability (solid, gas) : No data available  
Oxidizing properties : No data available  
pH : Note: Not applicable  
Melting point/range / Freezing point : No data available  
Boiling point/boiling range : No data available  
Vapor pressure : 0.01 mmHg (0.01 hpa)  
Density : ca.1.54 g/cm<sup>3</sup>  
at 73 °F (23 °C)  
Water solubility : Note: insoluble  
Partition coefficient: n-octanol/water : No data available  
Viscosity, dynamic : No data available  
Viscosity, kinematic : ca.> 20.5 mm<sup>2</sup>/s  
at 104 °F (40 °C)  
Relative vapor density : No data available  
Evaporation rate : No data available



Burning rate : No data available  
Volatile organic compounds (VOC) content : 13 g/l  
A+B Combined

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**10. Stability and reactivity**

Reactivity : No dangerous reaction known under conditions of normal use.  
Chemical stability : The product is chemically stable.  
Possibility of hazardous reactions : Stable under recommended storage conditions.  
Conditions to avoid : No data available  
Incompatible materials : No data available

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**11. Toxicological information**

**Acute toxicity**

Not classified based on available information.

**Components:**

**bisphenol-A-(epichlorhydrin) epoxy resin:**

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20,000 mg/kg

**Benzyl alcohol:**

Acute oral toxicity : LD50 Oral (Rat): 1,620 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 4.178 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitization**

Skin sensitization: May cause an allergic skin reaction.  
Respiratory sensitization: Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.



**STOT-single exposure**

Not classified based on available information.

**STOT-repeated exposure**

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.

**Aspiration toxicity**

Not classified based on available information.

**Carcinogenicity**

May cause cancer by inhalation.

<b>IARC</b>	Group 1: Carcinogenic to humans								
<b>NTP</b>	<table border="0"> <tr> <td style="padding-right: 20px;">Quartz (SiO<sub>2</sub>)</td> <td>14808-60-7</td> </tr> <tr> <td colspan="2">Known to be human carcinogen</td> </tr> <tr> <td> </td> <td></td> </tr> <tr> <td>Quartz (SiO<sub>2</sub>)</td> <td>14808-60-7</td> </tr> </table>	Quartz (SiO <sub>2</sub> )	14808-60-7	Known to be human carcinogen		 		Quartz (SiO <sub>2</sub> )	14808-60-7
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**12. Ecological information**

Other information Do not empty into drains; dispose of this material and its container in a safe way. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. May be harmful to the environment if released in large quantities. Water polluting material.

**Component:**

bisphenol-A- (epichlorhydrin) epoxy resin	25068-38-6	<p><u>Toxicity to fish:</u> LC50 Species: Oncorhynchus mykiss (rainbow trout) Dose: 2 mg/l Exposure time: 96 h</p> <p><u>Toxicity to daphnia and other aquatic invertebrates:</u> EC50 Species: Daphnia magna (Water flea) Dose: 1.8 mg/l Exposure time: 48 h</p>
 Benzyl alcohol	 100-51-6	<p><u>Toxicity to fish:</u> LC50 Species: Fish Dose: &gt; 100 mg/l Exposure time: 96 h</p> <p><u>Toxicity to daphnia and other aquatic invertebrates:</u> EC50 Species: Daphnia magna (Water flea) Dose: &gt; 100 mg/l Exposure time: 48 h</p>





**13. Disposal considerations**

**Disposal methods**

- Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
  
- Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information**

**DOT**

Not regulated

**IATA**

- UN number 3082
- Description of the goods Environmentally hazardous substance, liquid, n.o.s. (bisphenol-A-(epichlorhydrin) epoxy resin)
- Class 9
- Packing group III
- Labels 9
- Packing instruction (cargo aircraft) 964
- Packing instruction (passenger aircraft) 964
- Packing instruction (passenger aircraft) Y964

**IMDG**

- UN number 3082
- Description of the goods ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol-A-(epichlorhydrin) epoxy resin)
- Class 9
- Packing group III
- Labels 9
- EmS Number 1 F-A
- EmS Number 2 S-F
  
- Marine pollutant yes

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

**Special precautions for user**



No data available

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**  
Not applicable

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**15. Regulatory information**

**TSCA list** : All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know**

**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

**SARA304 Reportable Quantity**

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Chronic Health Hazard  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Carcinogenicity

**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

**Ozone-Depletion Potential** This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

**California Prop 65**  **WARNING:** Cancer – [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

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**16. Other information**



**HMIS Classification**

<b>Health</b>	*	3
<b>Flammability</b>		1
<b>Physical Hazard</b>		0
<b>Personal Protection</b>		X

**Caution:** HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

**Notes to Reader**

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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